

The QS-9000 'Quality' System

QS-9000 Origins

ISO 9001:1994

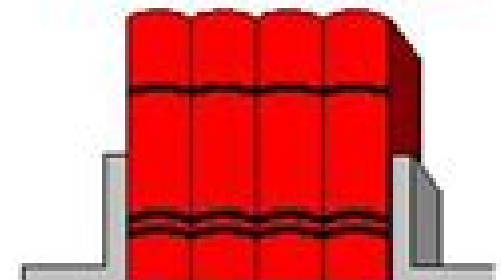
Ford, GM and Chrysler's
'Mutual Needs'

Ford's Q1
GM's Targets for
Excellence
Chrysler's PentaStar

Customer Requirements



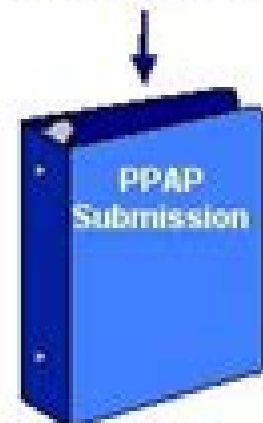
QS-9000 Support manuals



APQP & Control Plan

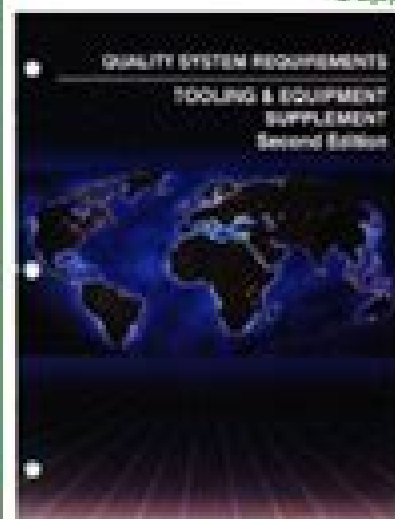
- Potential Failure Mode and Effects Analysis (FMEA)
- Measurement Systems Analysis (MSA)
- Statistical Process Control (SPC)

Production Part Approval Process



Includes a 'Warrant'
(read responsibility)

Supplements



**NOTE: GM,
Ford and
Chrysler each
have their own
additional
requirements!**

Qs 9000 Spc Manual 1992 Issue

KJ Lindholm-Leary



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