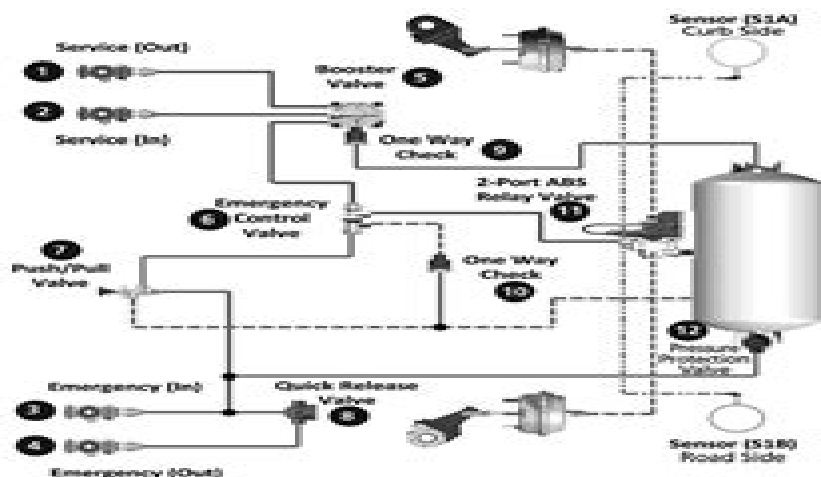
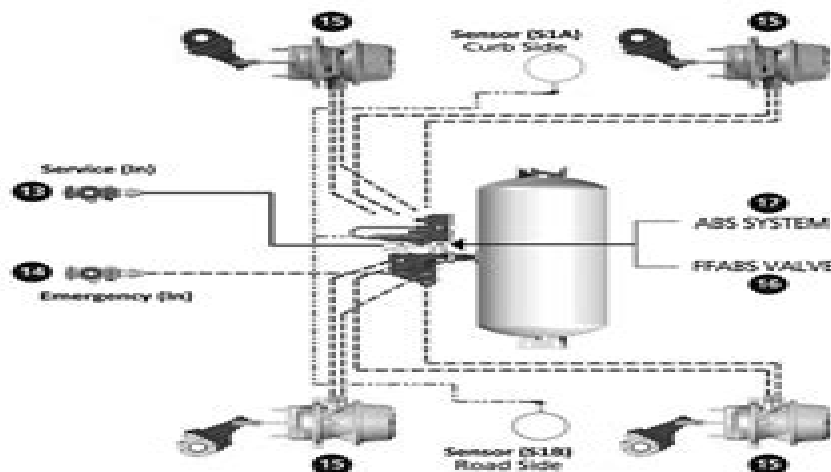


2S/1M Dolly With No Spring Brakes



2S/1M Semi Trailer Full Function ABS Valve System



Dolly With No Spring Brakes Complaint/Remedy

- 3** Gladhands (Red) from Lead & Rear Trailers (Supply/Emergency)
Leads air when dolly's air tank is full and all gladhands are vented to atmosphere.
- 4** Replace combination one way check/pressure protection valve # **12**.
- 5** Fast Air Balancing Valve (FAB)
Leads air out exhaust when dolly's air tank is full, and all gladhands are vented to atmosphere. See Fig. 1.
• Replace FAB valve # **5**.
Leads air out exhaust when connected to semi, and gladhand charged, park brakes released.
• Anti-compressed check valve had inside Semi Trailer's Full Function Valve. Refer to # **16** on Semi Trailer Troubleshooting.
- 6** Emergency Control Valve: Refer to the Haldex L31275W Dolly Troubleshooting Guide.
- 7** Hostler Valve: Used to Release the Parking/Emergency Brakes When not in Tow.
Can't be pushed in to release brakes, and/or doesn't reset out when in tow.
Replace Hostler Valve # **7**.
- 8** False Charge Quick Release Valve
Leads at Exhaust When Parking Brakes are Released.
• Replace false charge quick release valve # **8**.
Leads at Exhaust When Service Brakes are Applied, Parking Brakes Released.
• Valve detects a false charge condition, insure all shut off valves between all trailers are in the opened position.
- 9** Control Line Retention Check Valve
Operationally Check: Open Dolly's Air Tank Drain, Apply Air to Gladhand # **1** Plug Gladhand # **2**.
• Replace check valve # **9** if air leakage is detected at dolly's air tank drain.
- 10** Non-Charging Check Valve: Refer to the Haldex L31275W Dolly Troubleshooting Guide.
- 11** ABS System: Refer to the Haldex L30041 Installation/Service Manual.



Fig. 1

Semi Trailer Full Function ABS Valve System Complaint/Remedy

- 13** Gladhand Blue (Service/Control)
Leads air when red supply/emergency gladhand is charged with air.
• Remove air from red gladhand, if air built-up, the anti-compressed check valve (within the Full Function Valve) is contaminated or defective. Apply air to the blue service gladhand for approx. 10 seconds (air will flow out the red supply gladhand, this is normal). Detect by applying air to the red supply gladhand (repeat several times if needed) if air still leaks out the blue gladhand, replace Full Function Valve # **16**.
- 14** Gladhand Red (Supply/Emergency)
Leads air when blue service/control gladhand is charged with air.
• No action is necessary, this is normal (refer to complaint above).
- 15** Double Diaphragm Spring/Service Brake Chamber Assembly
Leads air out of the service port when air is applied to the Emergency port. See Fig. 2.
• Replace spring/service brake assembly # **15**.
Leads air out of Spring Chamber vent hole with park brakes released. See Fig. 2.
• Replace gizzard, or spring/service brake assembly # **15**.
Leads air out of Service Chamber vent hole with Service Brakes Applied. See Fig. 3.
• Replace service diaphragms, or spring/service brake assembly # **15**.
- 16** Full Function Valve
Leads air at service brake exhaust port with all brakes released. See Fig. 3.
• Remove service delivery line(s) from # **15** if backflow is present, replace # **15**.
Leads air at service brake exhaust port: Air tanks full, service brakes released, park brakes in parked position. See Fig. 3.
• Replace Full Function Valve # **16**.
Doesn't leak air at service brake exhaust port with park brakes released, but does with service brakes applied. See Fig. 3.
• Replace Full Function Valve # **16**.
Leads air at parking brake exhaust port with park brakes released. See Fig. 4.
• Replace Full Function Valve # **16**.
- 17** ABS System: Refer to the Haldex L30041 Installation/Service Manual.



Fig. 2



Fig. 3



Fig. 4

Piping Diagram For Haldex Trailer Brake System

D Siedentop



Piping Diagram For Haldex Trailer Brake System:

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Piping Diagram For Haldex Trailer Brake System Introduction

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