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INCH / METRIC TAP DRILL SIZES & DECIMAL EQUIVALENTS

DANKE SAIDE	EGUNALENT	TAP SUE	CAULT SELE	DECHAL	TAP SIZE	
80	.0135 .0145 .0156		10	1935		
1 79	.0156		9	.1960		
78	.0160			2010	1/4 - 20	1
77	.0180		64 6	.2031 .2040		
75	.0210		5	2055		
74	.0225		4	_2090		13
73	.0240		7 32	2130	1/4 - 28	17
71	.0260		4	-2188 -2210		111
70 69	.0280		1	-2280		
68	.0310		15 A	2344		111
32 67	.0312			2280 2340 .2344 .2380		
66	.0320		5	2420		12
65	.0350		1 5	.2500	1200	
64	.0360			.2570	5/16 - 18	_
64 63 62 61	.0380		64	2656		
61	.0390		-	.2660		
60 59	0410			.2720	5/16 - 24	
58	.0400 .0410 .0420		9 K	.2770		189
57	.046.300		33	.2812		183
56	.0465	0 - 80		.2900		100
55	.0520		64	.2969		
54	.0550	1 - 64, 72	5 N	.3020	3/a - 16	
	.0625	04, 72	16 0	.3160	-18 - 16	100
52 51	.0635		21 P	.3230 .3281 .3320		
50	.0670	2 - 56, 64	64 c	.3281	3/a - 24	125
49	.0730	2 - 55, 54		.3390	-10 - 2-	125
48	.0760		22	.3438		103
47	.0781	3 - 48	2	.3480		130
46	.0810		64	.3594		199
45	.0820	3 - 56	3 0	.3680	7/16 - 14	100
44	.0890	4 - 40	8	.3770		
3 42	.0935	4 - 48	· ·	.3860	74. 00	
	.0938 .0960 .0980		64 ×	.3906	7/16 - 20	100
40	.0980		13 \$.4040		100
40 39 38	.0995	5 - 40	13 ' 32 Z	.4062 .4130		100
37	.1040	5 - 44	64 7	.4219	1/2 - 13	
36	.1065	6 - 32	29 16	4375		100
35	.1094		64 15	.4531	1/2 - 20	1 2
34 33 32	.1110	6 40	31 32 64 1	.4844	9/16 - 12	195
33	.1160	6 - 40	33 2 64 17	.5000		151
1 31	.1200			.5156	9/16 - 18 5/8 - 11	163
8 30	.1250		35 32 64 9	.5469	-10-11	183
29	.1360	8 - 32, 36		.5625	250,000	1 5
28	.1405		64 19	.5781	5/a - 18	100
27	.1406		39 32 64 5	.6094		
26 25	.1470	5020.999000		.6250		
25	.1495	10 - 24	64 21	.6406	3/4 - 10	
22	.1540			.6719		100
3	.1540 .1562 .1570		45 16	.6875	3/4 - 16	
22 21	1590	10 - 32	64 23	.7031		183
20	.1610	10 - 32		.7344		183
19	.1610 .1660 .1695		49 4	.7500	74	
18	.1719		49 4 64 25 51 32	.7656	7/8 - 9	
17	.1730	100000000000000000000000000000000000000		.7969	200000000000000000000000000000000000000	
16	.1770	12 - 24	53 16	.8125	7/6 - 14	
14	.1820	12 - 28	64 27	.8281 .8438		
4.9	.1850			.8594		
16	.1875		57 8	.8750 .8906	1 - 8	
10 12			64 29			

DPILL SIZE	EGUMALENT	TAP SIZE	
59	.9219	1 - 12	
64 15	.9375	1 - 12	
61 16	.9531		
64 31	.9688		
53 32	.9844	11/a - 7	
1 -	1.0000		
Visa .	1.0469	11/s - 12	
764	1.1094	11/4 - 7	
11/8-	1.1250		
11/64	1.1719	11/4 - 12	
17/32	1.2188	13/8 - 6	
11/4	1.2500		
9/64	1.2969	13/8 - 12	
111/32	1.3438	11/2 - 6	
13/8	1.3750		
7/64	1.4219	11/2 - 12	
11/2-	1.5000		

METRIC TAP	TAP DRILL S	DECIMAL (IN)
M1.6 x 0.35	1.25	.0492
M1.8 x 0.35	1.45	.0571
M2 x 0.4	1.60	.0630
M2.2 x 0.45	1.75	.0689
M2.5 x 0.45 M3 x 0.5	2.05	.0807
M3.5 x 0.6	2.90	.1142
M4 × 0.7	3.30	.1299
M4.5 × 0.75	3.70	.1457
M5 x 0.8	4.20	.1654
M6 x 1	5.00	.1968
M7 x 1	6.00	.2362
M8 x 1.25	6.70	.2638
M8 x 1	7.00	.2756
M10 x 1.5 M10 x 1.25	8.50	.3346
M12 x 1.75	10.20	4016
M12 x 1.25	10.80	4252
M14 × 2	12.00	4724
M14 x 1.5	12.50	.4921
M16 x 2	14.00	.5512
M16 x 1.5	14.50	.5709
M18 x 2.5	15.50	.6102
M18 x 1.5	16.50	.6496
M20 x 2.5 M20 x 1.5	17.50 18.50	.7283
M22 x 2.5	19.50	.7677
M22 x 1.5	20.50	.8071
M24 x 3	21.00	.8268
M24 x 2	22.00	.8661
M27 x 3	24.00	.9449
M27 x 2	25.00	.9843
M30 x 3.5 M30 x 2	26.50 28.00	1.0433
M30 x 2 M33 x 3.5	29.50	1.1614
M33 x 2	31.00	1.2205
M36 x 4	32.00	1.2598
M36 x 3	33.00	1.2992
M39 x 4	35.00	1.3780
M39 x 4 M39 x 3	35.00	1.3780



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Pipe Drill Tap Guide

Jessica J Manson

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web aug 8 2020 this system uses low power consumption and pumps water up to 100 litres hour necessary tunings for pumping and supplying water is arranged depending

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web so the irrigation is used in agricultural field in irrigation system depending upon the soil type water is provided to plant in agriculture two things are very important first to get

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