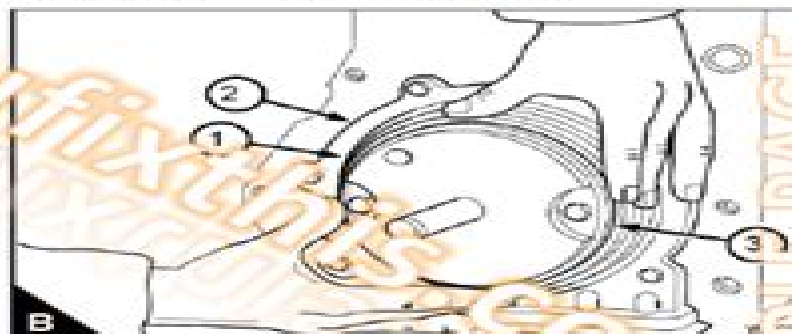
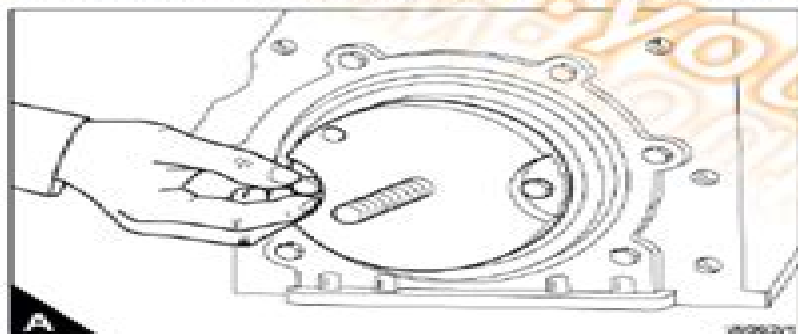


Special requirements

Special tools	
Description	Part number
Rear oil seal guide adaptor	21825963

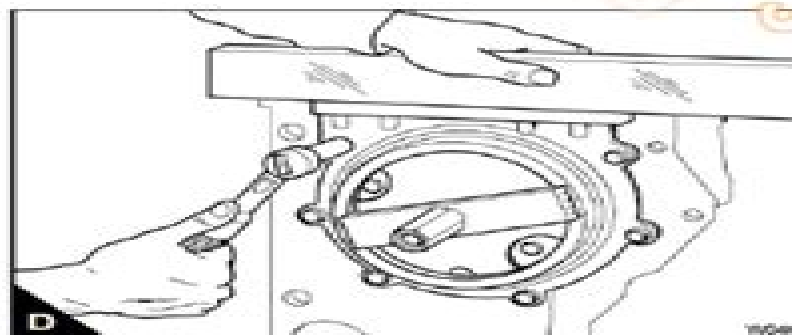
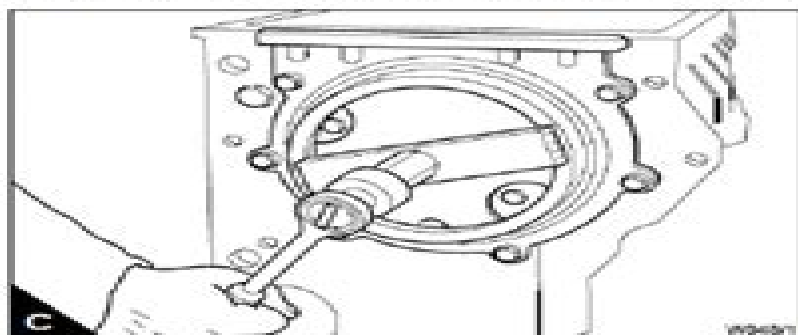
- 1 Clean the faces of the cylinder block, the oil seal housing and the crankshaft palm.
- 2 Fit the guide adaptor (tool 21825963) to the end of the crankshaft (A).
- 3 Fit a new seal (B1) to the oil seal housing face (B3).
- 4 Put the housing (B2) into position on the engine, fit and tighten the setscrews finger tight.



- 5 Fit the plate from tool 21825963 to the guide adaptor. Tighten the nut of the tool (C) until the plate is in contact with the face of the housing.

- 6 Use a straight edge to check that the seal housing is level with the cylinder block face (D).

- 7 Tighten the setscrews to 24 Nm (18 lbf ft) 2,5 kgf m.



Continued

Perkins 2500 Series User Manual

Ensheng Dong



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Table of Contents Perkins 2500 Series User Manual

1. Understanding the eBook Perkins 2500 Series User Manual
 - The Rise of Digital Reading Perkins 2500 Series User Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Perkins 2500 Series User Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Perkins 2500 Series User Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Perkins 2500 Series User Manual
 - Personalized Recommendations
 - Perkins 2500 Series User Manual User Reviews and Ratings
 - Perkins 2500 Series User Manual and Bestseller Lists
5. Accessing Perkins 2500 Series User Manual Free and Paid eBooks
 - Perkins 2500 Series User Manual Public Domain eBooks
 - Perkins 2500 Series User Manual eBook Subscription Services
 - Perkins 2500 Series User Manual Budget-Friendly Options

6. Navigating Perkins 2500 Series User Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Perkins 2500 Series User Manual Compatibility with Devices
 - Perkins 2500 Series User Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Perkins 2500 Series User Manual
 - Highlighting and Note-Taking Perkins 2500 Series User Manual
 - Interactive Elements Perkins 2500 Series User Manual
8. Staying Engaged with Perkins 2500 Series User Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Perkins 2500 Series User Manual
9. Balancing eBooks and Physical Books Perkins 2500 Series User Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Perkins 2500 Series User Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Perkins 2500 Series User Manual
 - Setting Reading Goals Perkins 2500 Series User Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Perkins 2500 Series User Manual
 - Fact-Checking eBook Content of Perkins 2500 Series User Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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assessment page 27 section 4 assessment

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