

**Cylinder head assembly****To remove****Operation 3-9**

- 1 Drain the cooling system.
  - 2 Disconnect the battery terminals.
  - 3 Remove the air filter/cleaner hose at the induction manifold.
  - 4 For engines fitted with turbochargers, remove the air filter/cleaner hose at the compressor inlet of the turbocharger.
  - 5 Remove the pipe which is fitted between the fuelled starting aid in the induction manifold and the fuel filter. Disconnect the electrical connection.
  - 6 For engines fitted with a boost control device, remove the boost control pipe which is fitted between the induction manifold and the top of the fuel injection pump.
  - 7 Remove the induction manifold.
  - 8 For engines fitted with turbochargers, disconnect all connections to the turbocharger and remove the turbocharger, see Operation 9-1.
  - 9 Remove the exhaust manifold.
  - 10 Remove the low-pressure fuel pipes which are fitted between the fuel injection pump and the fuel filter.
- Note:** Where a Bosch fuel injection pump is fitted, keep the fuel outlet banjo bolt with the fuel injection pump.
- 11 Remove the fuel pipe fitted between the fuel lift pump and the fuel filter. Remove the fuel filter bracket together with the fuel filter.
  - 12 Remove the high-pressure fuel pipes.
- Caution:** Where access to the fuel injection pump outlet unions is possible, ensure that a separate spanner is used to prevent movement of the fuel injection pump outlets when the connections of the high-pressure pipes are released. Fit suitable covers to all open connections on the fuel injection pump.
- 13 Remove the atomiser leak-off pipe.
  - 14 Remove the atomisers, see Operation 11-7. Fit suitable covers to the nozzles and the open connections.
  - 15 If a compressor is fitted, remove the coolant pipe which is fitted between the cylinder head and the compressor, then remove the coolant pipe which is fitted between the by-pass connection and the compressor.
  - 16 Release the clip of the coolant by-pass hose at the cylinder head. Release the setscrews and remove the coolant by-pass connection and the hose.
  - 17 Disconnect the coolant temperature sender unit.
  - 18 For turbocharged and some naturally aspirated four cylinder engines, remove the oil cooler, see Operation 12-21.
  - 19 Remove the rocker cover, see Operation 3-1.
  - 20 Remove the rocker assembly, see Operation 3-3.
  - 21 Remove the push rods.

*Continued*

# Perkins 1006tag Service Manual

**Caterpillar Tractor Company**



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