b. Turn drive pinion bearing cage over so flange is facing upward. Insert inner bearing into inner bearing cup and position outer bearing in cage in opposite direction of the inner bearing so the two bearings are back-to-back. Place the outer bearing cup over opening in bearing cage. Using replacer 5120-708-3252 and handle 5120-708-3241, drive bearing cup even with the bottom of bearing cage (fig. 95).

# 83. Assembly of Carrier Through Shaft

To assemble the carrier through shaft assembly, reverse the disassembly procedures. (Refer to par. 67.)

#### 84. Assembly of Through Shaft Front and Rear Bearing Covers

a. Place the bearing cover on a solid block. Place the oil seal over the opening in the cover.

b. Using replacer 5120-708-3256 with handle 5120-708-3241, drive the seal even with top of bearing cover (fig. 96).

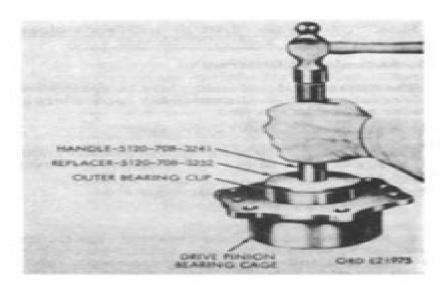


Figure 95. Installation of outer bearing cup

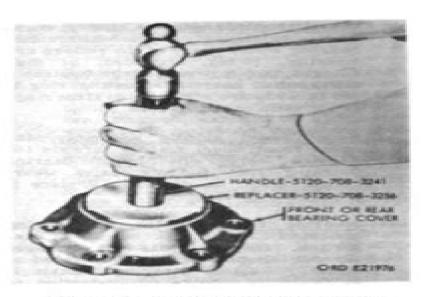


Figure 96. Installing front and rear bearing cover oil seals

#### 85. Assembly of Front Axie Carrier

a. Installation of Bevel Gear Inner Bearing Sleeve (Fig. 79). Aline notch in bevel gear inner bearing sleeve with setscrew hole in carrier and drive into place, using remover and replacer 5120-708-3246 and screw 5120-708-3216. Install bearing sleeve setscrew.

# Bevel Pinion Bearing Preload Test (Fig. 97).

- Install through shaft assembly temporarily to conduct bearing preload test. Refer to f below for installation procedures.
- (2) Wrap cable of preload tester 6670-347-5922 around through shaft.
- (3) Pull and note reading on scale while shaft is rotating. If original bearing cones and cups are used, reading should be between 4 to 8 inch-pounds. If new bearing cones and cups are used, reading should be between 12 to 18 inchpounds. An equal amount of shims must be added under through-shaft bearing covers to decrease preload or removed to increase preload.

# **Rockwell Differential Abs Service Manual**

**L** Reisser

# **Rockwell Differential Abs Service Manual:**

Chilton's Commercial Carrier Journal for Professional Fleet Managers, 1997 Public Works Manual ,1998 Fleet The Commercial Motor, 1971 **Automotive Executive** ,1989 **Owner** ,1997 An Index of U.S. Voluntary Engineering Standards William J. Slattery, 1971 An Index of U.S. Voluntary Engineering Standards United States. National Bureau of Standards. 1971 **Detroit Engineer** ,1975 Detroit Engineer & Michigan Engineering ,1984 Measurement and Control ,1964 NBS Special Publication ,1971 Instruments & Control Systems ,1967 **Automotive Industries** ,1995 Instruments; the Magazine of Measurement and Control, 1968 Ward's **Automotive Yearbook**, 1984 Includes advertising matter Gas Age Ernest C. Brown, Frank R. Sprague, H. K. Landis, Floyd W. Parsons, 1963 Includes summaries of proceedings and addresses of annual meetings of various gas associations L C set includes an index to these proceedings 1884 1902 issued as a supplement to Progressive age Feb 15 1910 F & S Index United States Annual ,1995 Texts, Measurements and Purification of the Charge Texas A & M University. Engineering Extension Service, P. Albert Washer, 1952 Water Quality Abstracts ,1973 National Library of Medicine Current Catalog National Library of Medicine (U.S.),1970

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