#### Computer Integrated Manufacturing - Midterm Study Guide

#### Artisans

- Handmade projects
- More expensive
- Higher quality
- Made one at a time

#### Henry Ford

- Invented assembly lines
- Started Ford Cars
- 300 Dollars per car
- Originally started with the Model T

## Kiichiro Toyoda

- Created Lean Manufacturing
  - Continuous elimination of waste
    - Five Factors
      - Cost.
      - Quality
      - Delivery
      - Safety
      - Morale

### Jervis B. Webb

First electronic conveyer system

### Value added time

- Any time that converts raw material to refined product

#### Non Value added time

- Any time that is being used for anything but officially converting products
- Ex.
  - Transportation within facility

### Cycle Time

 The total time it takes to create a product from the time the raw material comes into the factory to when the finished product is shipped out.

# Pltw Cim Computer Integrated Manufacturing Study Guide

Heimo H. Adelsberger

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