

PLC FINAL EXAM WITH 100 QUESTIONS AND ANSWERS

What is a programmable logic controller (PLC)? - ANSWER a specialized computer used to control machines and process.

What is the standard programming language used with PLCs? - ANSWER Relay ladder logic (RLL)

The programmable controller operates in real time. What does this mean? - ANSWER that an event taking place in the field will result in an operation or output taking place.

What does the instruction set for a particular PLC refer to? - ANSWER A list of different types of instructions supported.

Compare bit level and word level addressing. - ANSWER Bit level addressing specifies a discrete device that is connected to a specific terminal.

Word level addressing specifies an analog device connected to a module that uses a word of information.

Explain the function of the backplane of a PLC rack. - ANSWER The backplane supplies current and voltage for the modules from the power supply

What electronic element can be used as the switching device for a 120 VAC discrete output interface module? - ANSWER Triac

What electronic element can be used as the switching device for DC discrete output module? - ANSWER Transistor

What type of cable is used when connecting a thermocouple to a voltage sensing analog input module. Why? - ANSWER A twisted shielded pair cable, reduces unwanted electrical noise signals that can be induced in the conductors from other wiring

Explain the difference between a unipolar and a bipolar analog input module. - ANSWER Unipolar modules can accept an input signal that varies in the positive direction only.

Bipolar signals swing between a maximum negative value and a maximum positive value

Explain the purpose of a redundant PLC processor. - ANSWER Allows transfer of control to the second processor in the event of a processor fault

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