2005 STEERING

Steering Wheel and Column - XLR

SPECIFICATIONS

FASTENER TIGHTENING SPECIFICATIONS

Fastener Tightening Specifications

Application	Specification	
	Metric	English
Column Support Bracket Nuts	24 N.m	17 lb ft
Dampener Screws	1.5 N.m	13 lb in
Intermediate Shaft to the Steering Column Pinch Bolt	48 N.m	35 lb ft
Intermediate Shaft to the Steering Gear Pinch Bolt	34 N.m.	25 lb ft
Intermediate Shaft to the Steering Gear Pinch Bolt Shield Screw	3.5 N.m	31 lb in
Steering Column Bottom Bracket Screw	3 N.m	27 lb in
Steering Column Support Screws	17 N.m	13 lb ft
Steering Column Trim Cover Screws Lower	3 N.m	27 lb in
Steering Column Trim Cover Screw Upper	1.5 N.m	13 lb in
Steering Wheel Control Harness Retainer And Screw	2.3 N.m	20 lb in
Steering Wheel Control Switch Assembly Screws	2.3 N.m	20 lb in
Steering Wheel and Column Lower To Upper Intermediate Shaft Retaining Bolts	48 N.m	35 lb ft
Steering Wheel Nut	41 N.m	30 lb ft
Telescope Actuator Assembly Screws	5 N.m	44 lb in
Tilt Actuator Assembly Retainer Screws	1.5 N.m	13 lb in
Turn Signal Multifunction Switch Screws	7 N.m	62 lb in

SCHEMATIC AND ROUTING DIAGRAMS

COLUMN/IGNITION LOCK SCHEMATICS

Service Manual Xlr 25

Michael Hoelscher

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