

ASTM A106 Materials Chemical and Mechanical Properties charts

Chemical Properties %

Grades	C, max.	Mn	P, max	S, max	Si, min	Cr, max	Cu, max	Mo, max	Ni, max	V, max
Grade A	0.25	0.27 - 0.93	0.035	0.035	0.1	0.4	0.4	0.15	0.4	0.08
Grade B	0.3	0.29 - 1.06	0.035	0.035	0.1	0.4	0.4	0.15	0.4	0.08
Grade C	0.35	0.29 - 1.06	0.035	0.035	0.1	0.4	0.4	0.15	0.4	0.08

*For each reduction of 0.01% below the specified carbon maximum, an increase of 0.06% manganese above the specified maximum will be permitted up to a maximum of 1.35%.

Mechanical Properties

Straight	Grade A	Grade B	Grade C
Tensile Strength, min., psi, (MPa)	48,000 (330)	60,000 (415)	70,000 (485)
Yield Strength, min., psi, (MPa)	36,000 (245)	35,000 (240)	48,000 (335)

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