

3. Pull up on the connector end of the IAC and gently pull it out of the throttle body.
4. Remove connector from IAC sensor.
5. For installation, reverse the removal procedure. Pay attention to the following:
6. Align sensor pins in their holes.

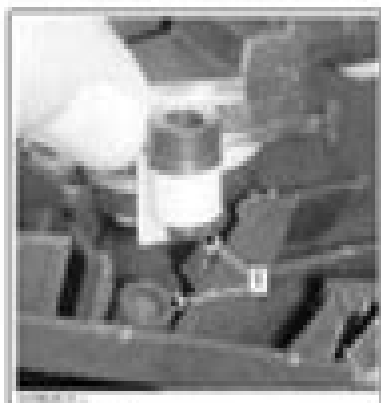


FIGURE 1 Pull up on IAC

7. Press sensor into position until locking tabs are engaged. Ensure it is properly locked in place.
8. Route harness through the notched bracket.



FIGURE 2 Press IAC

9. When installation is complete, ensure throttle body function properly.

IAC Replacement (X Package Only)

IAC Removal

1. Remove the 3 screws in the front of the upper throttle housing.



FIGURE 3 Remove front screws

2. Remove the screws at back of the throttle body.

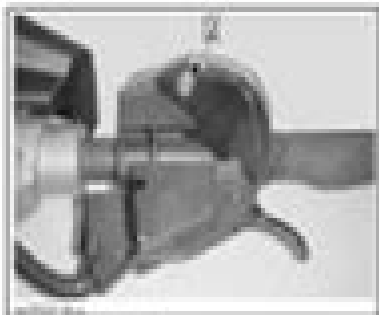


FIGURE 4 Remove the screws

CAUTION Do not try to pull the cover off the housing at this time or damage to the cover will occur.

3. Hold back of the housing open to prevent it from falling off the throttle body when removing the upper housing in the following step.

4. Using a small screwdriver, unlock the tab that retains the upper housing and pull the upper housing off.

CAUTION As you remove the upper housing, hold on to the housing cover to prevent it from falling off the throttle body.

5. Gently pull IAC out of the throttle body.



FIGURE 5 Pull IAC out of throttle body

6. Remove the connector from the IAC.

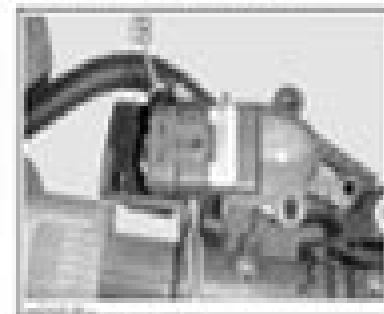


FIGURE 6 Remove the connector

IAC Installation

Installation is the reverse of the removal procedure; however, pay attention to the following:

1. Align connector on IAC and ensure wiring is properly positioned in throttle body housing.

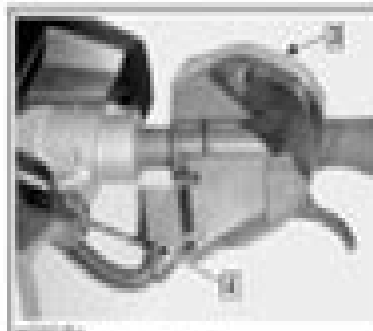


FIGURE 7 Align connector and wiring into IAC

2. Remove the housing cover from the throttle body.



FIGURE 8 Remove the housing cover

3. Remove the two pins that retain the IAC in the throttle body housing.



FIGURE 9 Pull up on the connector end of IAC

4. Pull up on the connector end of the IAC.

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1. Understanding the eBook Sea Doo Rxt 2015 Owners Manual
 - The Rise of Digital Reading Sea Doo Rxt 2015 Owners Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Sea Doo Rxt 2015 Owners Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Sea Doo Rxt 2015 Owners Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Sea Doo Rxt 2015 Owners Manual

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 - Sea Doo Rxt 2015 Owners Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Sea Doo Rxt 2015 Owners Manual
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 - Interactive Elements Sea Doo Rxt 2015 Owners Manual
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 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Sea Doo Rxt 2015 Owners Manual
- 9. Balancing eBooks and Physical Books Sea Doo Rxt 2015 Owners Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Sea Doo Rxt 2015 Owners Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Sea Doo Rxt 2015 Owners Manual
 - Setting Reading Goals Sea Doo Rxt 2015 Owners Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Sea Doo Rxt 2015 Owners Manual

- Fact-Checking eBook Content of Sea Doo Rxt 2015 Owners Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
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 - Interactive and Gamified eBooks

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