

# SEA KING

MONTGOMERY WARD  
619 West Chicago Avenue  
Chicago, Illinois 60607

## SEA KING 35, 45 & 55 HP

| Year Produced | 35 HP | 45 HP | 55 HP |
|---------------|-------|-------|-------|
| 1969 .....    | 27935 | 27945 | 27955 |
|               | 27936 | 27946 | 27956 |
| 1970 .....    | 27035 | ----- | 27055 |
| 1971 .....    | 27035 | ----- | 27055 |
|               | 27036 | ----- | 27056 |
| 1972 .....    | 27235 | ----- | 27256 |
| 1973 .....    | 27435 | ----- | 27456 |
| 1974 .....    | 52035 | ----- | 52056 |
|               | 52036 | ----- |       |
| 1975 .....    | 52035 | ----- | 52056 |
|               | 52036 | ----- |       |
| 1976 .....    | 52035 | ----- | 52056 |
|               | 52036 | ----- |       |
| 1977 .....    | 52035 | ----- | 52056 |
|               | 52036 | ----- |       |
| 1979 .....    | 52135 | ----- | ----- |
| 1980 .....    | 52037 | ----- | ----- |

## CONDENSED SERVICE DATA

| TUNE-UP                                          | 35 HP      | 45 HP       | 55 HP       |
|--------------------------------------------------|------------|-------------|-------------|
| Rp/rpm .....                                     | 35/4750    | 45/4750     | 55/5250     |
| Bore—Inches .....                                | 3          | 3-1/8       | 3-3/16      |
| Stroke—Inches .....                              | 2.54       | 2.75        | 2.80        |
| Number of Cylinders .....                        | 2          | 2           | 2           |
| Displacement—Cu. In. ....                        | 35.9       | 42.18       | 44.7        |
| Compression at Cranking Speed<br>(Average) ..... | 95-105 psi | 115-125 psi | 145-155 psi |
| Spark Plug:                                      |            |             |             |
| Champion .....                                   | L4J        | L4J*        | L4J*        |
| Electrode Gap (Inch) .....                       | 0.030      | 0.030*      | 0.030*      |
| Ignition:                                        |            |             |             |
| Point Gap (Inch) .....                           | 0.020§     | 0.020§      | 0.020§      |
| Timing .....                                     | See Text   | See Text    | See Text    |
| Carburetor:                                      |            |             |             |
| Make .....                                       | Tillotson  | Tillotson   | Tillotson   |
| Model .....                                      | OM or WB   | OM or WB    | WB          |
| Fuel:Oil Ratio .....                             | **50:1     | **50:1      | **50:1      |

\*A surface gap UL-18V Champion spark plug is used on models with capacitor discharge ignition.

\*\*Use 24:1 fuel for first 10 hours and for severe service.

§Breaker point gap should be 0.015 on models with battery ignition.

| SIZES—CLEARANCES<br>(All Values In Inch) | 35 HP          | 45 HP          | 55 HP          |
|------------------------------------------|----------------|----------------|----------------|
| Piston Rings:                            |                |                |                |
| End Gap .....                            | 0.008-0.015    | 0.008-0.015    | 0.008-0.015    |
| Side Clearance .....                     | 0.002-0.003    | 0.002-0.003    | 0.002-0.003    |
| Piston to Cylinder Clearance .....       | 0.005          | 0.005          | 0.005          |
| Piston Pin Diameter .....                | 0.6875-0.68765 | 0.6875-0.68765 | 0.6875-0.68765 |
| Crankshaft Bearing Clearance ...         | Roller Bearing | Roller Bearing | Roller Bearing |

# Sea King 35 45 55 Hp Outboard Service Repair Manual 69 8

**Ian Pickup**



## **Sea King 35 45 55 Hp Outboard Service Repair Manual 69 8:**

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## **Table of Contents Sea King 35 45 55 Hp Outboard Service Repair Manual 69 8**

1. Understanding the eBook Sea King 35 45 55 Hp Outboard Service Repair Manual 69 8
  - The Rise of Digital Reading Sea King 35 45 55 Hp Outboard Service Repair Manual 69 8
  - Advantages of eBooks Over Traditional Books
2. Identifying Sea King 35 45 55 Hp Outboard Service Repair Manual 69 8
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Sea King 35 45 55 Hp Outboard Service Repair Manual 69 8
  - User-Friendly Interface
4. Exploring eBook Recommendations from Sea King 35 45 55 Hp Outboard Service Repair Manual 69 8
  - Personalized Recommendations
  - Sea King 35 45 55 Hp Outboard Service Repair Manual 69 8 User Reviews and Ratings
  - Sea King 35 45 55 Hp Outboard Service Repair Manual 69 8 and Bestseller Lists
5. Accessing Sea King 35 45 55 Hp Outboard Service Repair Manual 69 8 Free and Paid eBooks

- Sea King 35 45 55 Hp Outboard Service Repair Manual 69 8 Public Domain eBooks
- Sea King 35 45 55 Hp Outboard Service Repair Manual 69 8 eBook Subscription Services
- Sea King 35 45 55 Hp Outboard Service Repair Manual 69 8 Budget-Friendly Options
- 6. Navigating Sea King 35 45 55 Hp Outboard Service Repair Manual 69 8 eBook Formats
  - ePub, PDF, MOBI, and More
  - Sea King 35 45 55 Hp Outboard Service Repair Manual 69 8 Compatibility with Devices
  - Sea King 35 45 55 Hp Outboard Service Repair Manual 69 8 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Sea King 35 45 55 Hp Outboard Service Repair Manual 69 8
  - Highlighting and Note-Taking Sea King 35 45 55 Hp Outboard Service Repair Manual 69 8
  - Interactive Elements Sea King 35 45 55 Hp Outboard Service Repair Manual 69 8
- 8. Staying Engaged with Sea King 35 45 55 Hp Outboard Service Repair Manual 69 8
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Sea King 35 45 55 Hp Outboard Service Repair Manual 69 8
- 9. Balancing eBooks and Physical Books Sea King 35 45 55 Hp Outboard Service Repair Manual 69 8
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Sea King 35 45 55 Hp Outboard Service Repair Manual 69 8
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Sea King 35 45 55 Hp Outboard Service Repair Manual 69 8
  - Setting Reading Goals Sea King 35 45 55 Hp Outboard Service Repair Manual 69 8
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Sea King 35 45 55 Hp Outboard Service Repair Manual 69 8
  - Fact-Checking eBook Content of Sea King 35 45 55 Hp Outboard Service Repair Manual 69 8
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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