

3. Pull up on the connector end of the IAC and gently pull it out of the throttle body.
4. Remove connector from IAC sensor.
5. For installation, reverse the removal procedure. Pay attention to the following:
6. Align sensor pins in their holes.

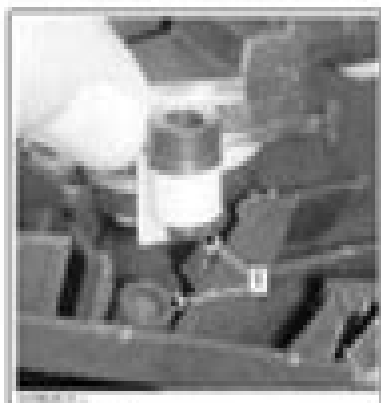


FIGURE 1 Pull up on IAC

7. Push throttle into position until locking tabs are engaged. Ensure it is properly locked in place.
8. Route harness through the notched bracket.



FIGURE 2 Throttle body

9. When installation is complete, ensure throttle body function properly.

IAC Replacement (X Package Only)

IAC Removal

1. Remove the 3 screws in the front of the upper throttle housing.



FIGURE 3 Remove front screws

2. Remove the screws at back of the throttle body.

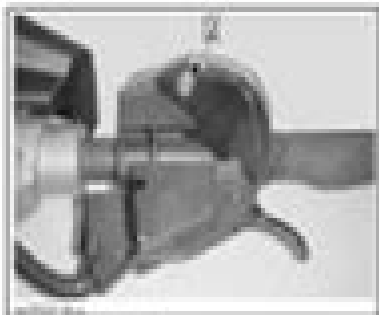


FIGURE 4 Remove the screws

CAUTION Do not try to pull the cover off the housing at this time or damage to the cover will exist.

3. Hold back of the housing open to prevent it from falling off the throttle body when removing the upper housing in the following step.
4. Using a small screwdriver, unlock the tab that retains the upper housing and pull the upper housing off.

CAUTION As you remove the upper housing, hold on to the housing cover to prevent it from falling off the throttle body.

5. Gently pull IAC out of the throttle body.



FIGURE 5 IAC Removal

6. Remove the connector from the IAC.



FIGURE 6 Remove the connector

IAC Installation

Installation is the reverse of the removal procedure; however, pay attention to the following:

1. Align connector on IAC and ensure wiring is properly positioned in throttle body housing.

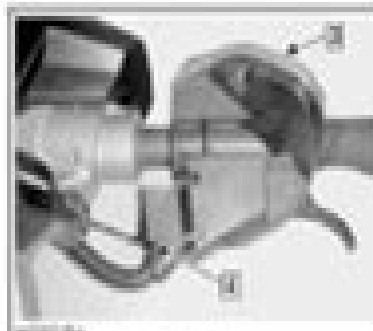


FIGURE 7 IAC Connector

8. Remove the housing cover from the throttle body.



FIGURE 8 Throttle body cover

9. Remove the two pins that retain the IAC in the throttle body housing.



FIGURE 9 Throttle body wiring into IAC

1. Pull up on the connector end of the IAC.

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Michael Seilmaier

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