

SCWI Study Guide NONDESTRUCTIVE INSPECTION OF WELDS

Part I—INTRODUCTION

This section of the Senior Welding Inspection Technology Manual is based on requirements set out in the American Welding Society (AWS) document, QC1-96. Subsection 5 deals with "Education and Experience Requirements". Paragraph 5.1.8 specifies that applicants for certification as a SCWI, among other qualifications, "Shall be familiar with, understand, and be capable of specifying, planning, and/or supervising personnel performing the following activities:"

VT	UT	RT	*QA Audits
MT	PT	AET	*QA Surveillance
LT	ET		*QA Procedures

The first topic of Module 4 of this program is a review of visual inspection (VT) from the perspective of the SCWI. Then, the other listed NDE methods are considered. The QA functions ("starred" [*] above) have already been dealt with in Module 2 of this program.

While the mechanics of each NDE method will be reviewed, the principal thrust is the development, implementation and supervision of the procedures. It is not a requirement that the SCWI be able to perform NDE. However, it is essential the SCWI has a sound grasp of the principles and practices pertaining to each of the above methods.

Further, it is vital to have a thorough knowledge of the applicable variables and their influence on the result. Environmental and safety considerations are also within the responsibilities of the SCWI. A copy of ANSI/ASC Z49.1, Safety in Welding, Cutting and Allied Processes should be a safety reference for each SCWI.

Certain abbreviations will be used throughout Module 4. In most instances, the whole term or expression will be spelled out and the abbreviation shown in parenthesis following the first use of the term.

Terms and Definitions

There are certain terms and definitions, over and beyond those of AWS A3.0, Standard Welding Terms and Definitions that should be clearly understood. These include:

- NDE Method
- NDE Technique
- NDE Procedure
- NDE Instruction
- NDE Report
- NDE Overview

NDE Method

A discipline applying a physical principle used in nondestructive examinations. For instance, radiographic testing, the basic elements of which are shown in Figure 4.1.1. NDE Technique

A specified way of utilizing an NDE method. By way of an example, radiographic fluoroscopy, a diagram of which is shown in Figure 4.1.2.

NDE Procedure

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Table of Contents Scwi Study Guide

1. Understanding the eBook Scwi Study Guide
 - The Rise of Digital Reading Scwi Study Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Scwi Study Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Scwi Study Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Scwi Study Guide
 - Personalized Recommendations
 - Scwi Study Guide User Reviews and Ratings
 - Scwi Study Guide and Bestseller Lists

5. Accessing Scwi Study Guide Free and Paid eBooks
 - Scwi Study Guide Public Domain eBooks
 - Scwi Study Guide eBook Subscription Services
 - Scwi Study Guide Budget-Friendly Options
6. Navigating Scwi Study Guide eBook Formats
 - ePub, PDF, MOBI, and More
 - Scwi Study Guide Compatibility with Devices
 - Scwi Study Guide Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Scwi Study Guide
 - Highlighting and Note-Taking Scwi Study Guide
 - Interactive Elements Scwi Study Guide
8. Staying Engaged with Scwi Study Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Scwi Study Guide
9. Balancing eBooks and Physical Books Scwi Study Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Scwi Study Guide
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Scwi Study Guide
 - Setting Reading Goals Scwi Study Guide
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Scwi Study Guide
 - Fact-Checking eBook Content of Scwi Study Guide
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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