MOUNTING ENGINE ON STAND

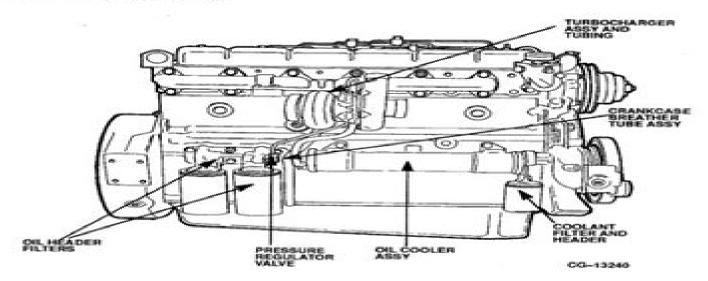


Figure 1.1. Component Removal Prior to Mounting the Engine on the Stand

 Remove the items indicated in Figure 1.1 to allow installation of the engine on the mounting stand.

NOTE: WC engines require removal of the charge air cooler assembly and the corresponding pipes and engine mounting bracket.

NOTE: Remove 45 degree elbow located in oil galley behind oil cooler assembly in order to mount adapter plate.

IMPORTANT WHENEVER MOUNTING AN ENGINE TO A REPAIR STAND, REFER TO THE INSTRUCTIONS INCLUDED WITH THE MOUNTING STAND AND ITS CORRESPONDING ADAPTER PLATES FOR SPECIFIC DIRECTIONS ON THEIR SAFE USE. USE ONLY GRADE 8 BOLTS WHEN MOUNTING THE ENGINE TO AN ENGINE STAND.

 Install the recommended adapter plate SE-1962-9 as directed. Refer to the instructions included with the engine stand SE-1962. See Figures 1.2 and 1.3.

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Table of Contents Perkins 1300 Manual

- 1. Understanding the eBook Perkins 1300 Manual
 - The Rise of Digital Reading Perkins 1300 Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Perkins 1300 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Perkins 1300 Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Perkins 1300 Manual
 - Personalized Recommendations
 - Perkins 1300 Manual User Reviews and Ratings
 - Perkins 1300 Manual and Bestseller Lists
- 5. Accessing Perkins 1300 Manual Free and Paid eBooks

- Perkins 1300 Manual Public Domain eBooks
- Perkins 1300 Manual eBook Subscription Services
- Perkins 1300 Manual Budget-Friendly Options
- 6. Navigating Perkins 1300 Manual eBook Formats
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 - Perkins 1300 Manual Enhanced eBook Features
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 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Perkins 1300 Manual
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- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Perkins 1300 Manual
 - Setting Reading Goals Perkins 1300 Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Perkins 1300 Manual
 - Fact-Checking eBook Content of Perkins 1300 Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
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