



Fig. 1-1. Front view of the engine.

ENGINE DESCRIPTION

The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 400 cu in. The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 120 cu in. The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 400 cu in. The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 120 cu in.

The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 400 cu in. The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 120 cu in. The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 400 cu in. The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 120 cu in.



Fig. 1-2. Side view of the engine.



Fig. 1-3. Front view of the engine.

The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 400 cu in. The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 120 cu in. The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 400 cu in. The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 120 cu in.



Fig. 1-4. Front view of the engine.

The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 400 cu in. The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 120 cu in. The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 400 cu in. The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 120 cu in.

SECTION 1 - PART 2

The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 400 cu in. The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 120 cu in. The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 400 cu in. The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 120 cu in.

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ENGINE SERIAL NUMBER

Each 400-120 engine has a serial number stamped on a metal plate located on the front side of the engine block. The serial number is used to identify the engine and its components.

ROCKER ARM SHAFT ASSEMBLY

The rocker arm shaft assembly is used to operate the intake and exhaust valves. It consists of a shaft, rockers, and pushrods.

1. Remove the rocker arm shaft assembly from the engine.
2. Inspect the rocker arm shaft assembly for wear and damage.
3. Replace the rocker arm shaft assembly if it is worn or damaged.
4. Reinstall the rocker arm shaft assembly on the engine.

DISASSEMBLY

Before disassembling the rocker arm shaft assembly, remove the pushrods and rockers. Then, remove the rocker arm shaft assembly from the engine. The rocker arm shaft assembly is used to operate the intake and exhaust valves.

REPAIR

Check the rocker arm shaft assembly for wear and damage. Replace the rocker arm shaft assembly if it is worn or damaged. The rocker arm shaft assembly is used to operate the intake and exhaust valves.



Fig. 1-5. Diagram of the rocker arm shaft assembly.

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