

1

Engine

12

Crankshaft

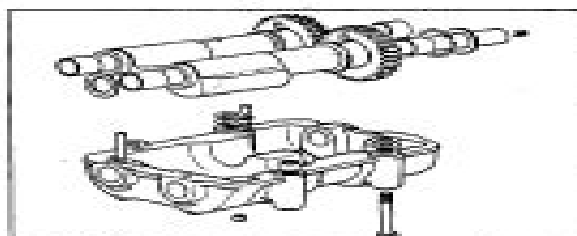


Fig. 37 - Counterbalance weights assembly components.

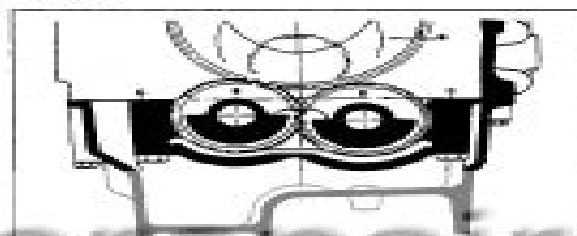


Fig. 38 - Counterbalance weights assembly.

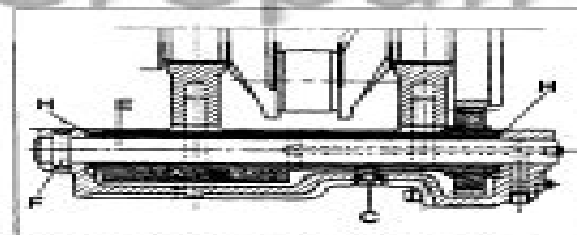


Fig. 39 - Counterbalance weights' section.

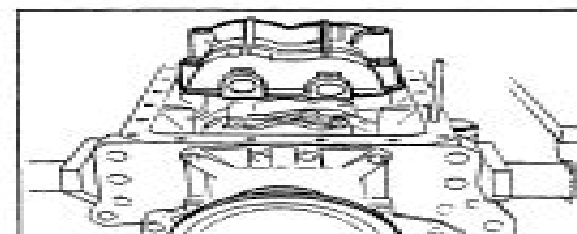


Fig. 40 - Counterbalance weights installed on engine.

FRUTTETO 75 - 85 II

Counterbalance weights for 4-cylinder engines

Specifications

end play of weights	mm	0.1 + 0.43
backlash between the teeth of the weights and those of the crown wheel on the crankshaft	mm	0.20 + 0.25
bushing nominal diameter	mm	26 ± 0.03
maximum wear	mm	26.150

Checks

Check the conditions of the internal surface of the weights' bushings.

Make sure that bushings' internal diameter does not exceed the prescribed values. Otherwise, replace them.

Once the bushings have been installed, they should be bored in order to bring them to the diameter prescribed in the related specifications table.

Installing and timing

Position the weights marked by the letter S in the seat of its appropriate support, then position weight D so that the engraved teeth coincide, as shown in figure.

Install pins E, at the same time inserting shoulder washers H as appropriate.

Verify that the weights' end play is 0.1 to 0.43 mm.

Complete the installation by fastening the pin using lockpins F and the weights by means of screws C.

Fit the support complete with weights under the engine block so that the engraved tooth of weight S engages between the two engraved teeth of crown wheel B of the crankshaft. In addition, fit a number of shims G enough to obtain a clearance of 0.20 to 0.25 between the teeth of the crankshaft crown wheel and those of weight S.

Remove screw C and lock the screws fastening the weight support to the engine block, applying some Loctite 242.

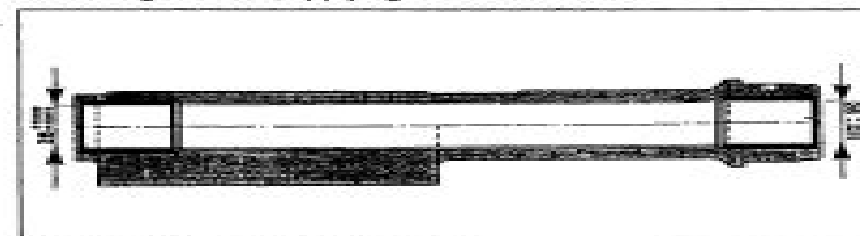


Fig. 41 - Installing weights' bushings.

Same Frutteto Service Manual

Jianjun Gao



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