

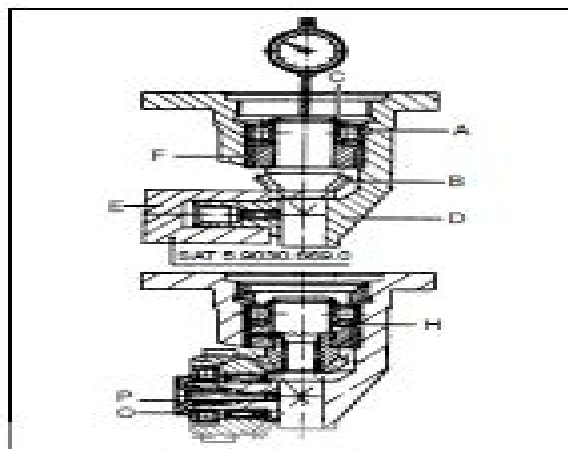


Fig. 17 - Installing pinion and crown gear.

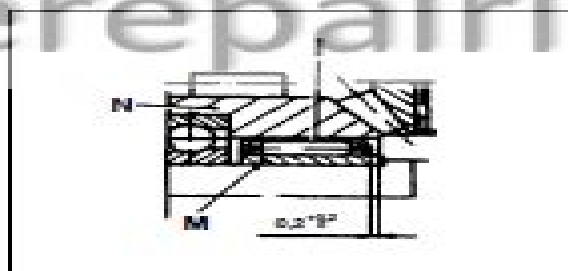


Fig. 18 - Installing roller cage.

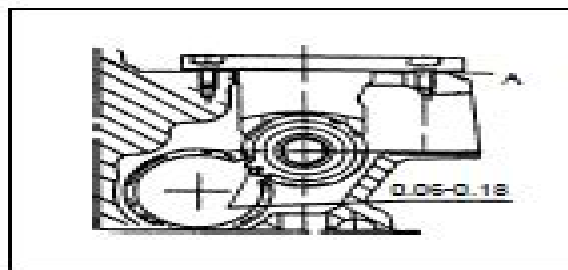


Fig. 19 - Installing engine governor control assembly into the cylinder block.

Engine governor control assembly

Installing pinion (Fig. 17)

First insert bearing A in pinion B placing a pack of shims C (ref. codes 2.1589.146.0, 2.1589.147.0, 2.1589.153.0) between both until assembly clearance has been fully removed.

Position the preinstalled assembly to support D so that pinion head rests on tool E as shown in figure 17.

Fit a comparator resting its feeler on pinion end and then set it to zero.

Remove the tool previously fitted and push the pinion until bearing A stops against ring F, then take comparator reading.

This reading corresponds to the thickness of shims H to be placed in the position indicated in figure 17.

Tighten the ring nut fully and hit in three different points to prevent it from becoming loose.

Installing crown gear (Fig. 17 and Fig. 18)

Install cage I with rollers and place as shown in figure 18.

Insert ring M and crown gear N in the support then tighten ring nut O to allow for a tooth radial backlash of 0.02 to 0.08 mm; then tighten screw P ensuring the ring nut remains in position.



WARNING:

Screw P is to be mounted after applying a little amount of Loctite 270.

Installing the control assembly into the cylinder block (Fig. 19)

Fit some shims A (ref. code 065.2960.0 - figure 20), so as a 0.06 to 0.18 mm backlash between the governor drive gear teeth is obtained.

In any case one shim at least needs to be fitted.

Same Deutz Fahr Tractor 393 453 503 603 Workshop Manual

Kathleen Armour



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