

## Crankshaft assembly

### Crankshaft

Diameter of main journals	50.95/50.95 mm (2.0059/2.0048 in)
Maximum permissible wear and ovality of main journals	0.02 mm (0.001 in)
Width of front journal	21.30/21.3 mm (0.8411/0.84 in)
Width of centre journal	22.25/22.25 mm (0.8750/0.875 in)
Width of all other journals	20.5/20.5 mm (0.8071/0.807 in)
Diameter of crank pins	52.95/52.95 mm (2.1246/2.1244 in)
Maximum permissible wear and ovality of crank pins	0.02 mm (0.001 in)
Width of crank pins	21.25/21.25 mm (0.8371/0.836 in)
Crankshaft end-flange	6.00/6.0 mm (0.2361/0.236 in)
Diameter of rear flange	88.84/88.84 mm (3.4955/3.500 in)
Minimum permissible diameter of rear flange (skirted)	88.34 mm (3.480 in)
Diameter for front oil seal	34.985/34.985 mm (1.3769/1.377 in)
Minimum permissible diameter for front oil seal (skirted)	34.72 mm (1.367 in)
Diameter for skid-plate gudgeon	21.28/21.28 mm (0.8381/0.838 in)
Diameter of recess for skirt bearing	22.25/22.25 mm (0.8750/0.875 in)
Depth of recess for skirt bearing	20.8 mm (0.82 in)
Crankpin journals and crank pins	-0.30 mm (-0.0118 in)

### Main bearings

Type	Steel back, aluminium lin bearing material
Bearing width, centre bearing	24.27/24.27 mm (0.9554/0.955 in)
Bearing width, all other bearings	22.25/22.25 mm (0.8750/0.875 in)
Bearing thickness	1.52/1.52 mm (0.0598/0.059 in)
Back diameter	27.005/27.005 mm (1.0634/1.063 in)
Bearing clearance	0.025/0.075 mm (0.0010/0.003 in)
Available undersize bearings	-0.30 mm (-0.0118 in)

### Crankshaft thrust washers

Type	Steel back, aluminium lin bearing material
Position	Back side of centre main bearing
Thickness	2.31/2.31 mm (0.091/0.091 in)

# Perkins Prima M80t Service Manual

**Siddappa N.Byrareddy**



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