

Valve springs - vehicle, M50 and M50T engines

Fitted length	34.7 mm (1.37 in)
Load at fitted length	150 N (34.0 lbf) to 20.0 kgf
Number of active coils	4.5
Number of damper coils	0
Direction of coils	Left hand
Identification colour	Orange

Valve springs - S50 and M50 engines

Fitted length	34.7 mm (1.37 in)
Load at fitted length	142/137 N (32/30 lbf) 14.5/13.0 kgf
Number of active coils	5.2
Number of damper coils	0
Direction of coils	Left hand
Identification colour	White

Pistons and skirts**Materials:**

- Vehicle, M50 and M50T engines
- S50 and M50 engines

Steel
Cast iron

Outside diameter of skirt	71.725/71.745 mm (2.822/2.848 in)
Clearance of skirt in cylinder head	0.050/0.055 mm (0.002/0.002 in)
Thickness of skirt head	0.55/0.58 mm (0.022/0.023 in)
Skirt length:	
- Vehicle, M50 and M50T engines	25.7/26.3 mm (1.01/1.04 in)
- S50 and M50 engines	25.7/26.3 mm (1.01/1.04 in)
Skirt thickness	Range of 48 gms: from 2.080 mm (0.080 in) to 2.400 mm (0.094 in) in grades of 0.025 mm (0.001 in)

Camshaft

Diameter of front and rear journals	47.860/47.875 mm (1.885/1.888 in)
Diameter of centre journal	47.860/47.875 mm (1.885/1.888 in)
Clearance of journals in bores:	
- Front and rear	0.040/0.044 mm (0.0017/0.0017 in)
- Centre	0.040/0.044 mm (0.0017/0.0017 in)
Diameter for pulley hub	36.58/36.61 mm (1.440/1.441 in)
Cam lift - vehicle, M50 and M50T engines:	
- Intake and exhaust	9.344/9.724 mm (0.372/0.382 in)
Cam lift - S50 and M50 engines:	
- Intake camshaft part number 1, 141DP111	9.344/9.004 mm (0.368/0.353 in)
- Intake camshaft part number 1, 141DP021	9.344/9.324 mm (0.368/0.363 in)
- Exhaust	9.344/9.524 mm (0.367/0.375 in)
End float	0.11/0.27 mm (0.004/0.011 in)
Maximum permissible end float in service	0.50 mm (0.020 in)
Width of recess for thrust washer	6.00/6.12 mm (0.236/0.241 in)
Camshaft thrust washer	
Type	1.80° weather fitted in camshaft cover
Thickness	0.80/0.85 mm (0.032/0.034 in)
Transition fit of thrust washer in camshaft cover recess	± 0.05 mm (± 0.002 in)

Perkins M80t Manual

JA Banks



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web l'offensive finale de la guerre d'Espagne se déroule du 26 mars au 1^{er} avril 1939 et voit la chute de la seconde République espagnole dirigée par une junte militaire sous l'autorité du colonel Segismundo Casado après son coup d'État contre le gouvernement du premier ministre Juan Negrín le 6 mars de la même année avec la prise de pouvoir par

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