



Standard Duty Stud Welding Gun

Proven design specifically for welding medium diameter studs

The industry standard for 30 years

The Nelson NS-40 SD, a rugged, standard duty Drawn Arc stud welding gun designed specifically to weld studs up to 5/8" diameter. It can be used to weld smaller diameter studs using the Gas Arc or Short Cycle Welding Procedure. The NS-40 SD gun operates with D.C. power sources such as the Nelweld, transformer-rectifiers, or Nelson inverters. The gun is a pistol shaped tool with a compensating lift mechanism. The gun body is molded of high impact plastic in one piece. To minimize weld splatter, a TRANQUIL-ARC[®] assembly option is available for this gun.

- **Durable Gun Body.** Constructed from thermo-plastic resin for maximum strength and longevity.
- **Lift Adjustment.** "Click stop" lift adjustment with .010" increments assures precise control of lift height and arc voltage.
- **Lift Mechanism.** Assures reliable control of lift height for highly repeatable weld arc length over millions of welds.
- **Leg Design.** Stainless steel legs with milled flats resist galling from leg screws and allow free movement of leg assembly during plunge adjustment.
- **Leg Diameter.** 5/16" diameter stainless legs resist flexing with longer length studs.
- **Ergonomic Shape.** Shape and balance reduces operator fatigue.
- **Two Wire Control Cable.** Multiplexing reduces control cable failures, simplifies field repairs and speeds up service to reduce downtime.
- **Weld Cable Connector Options.** Camlock, Dinse, and others are available.
- **Multiple Control Cable Connector Options.** Hubbell, R&S, Cannon and others are available.
- **Solenoid Core.** Magnetically shielded core for the consistent plunge needed for the Gas Arc and Short Cycle weld processes.

Applications

- Welding of medium diameter studs for construction, shipbuilding and industrial applications.
- Gas Arc welding of small diameter studs for improved weld appearance.
- Short Cycle welding of small diameter studs to sheet metal.

NS-40 SD

Nelson Stud Gun Service Manual

Mike Jess



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