

## Instructions for SAITO FA-200TI (AAC) 4-Stroke Engines

We would like to express our sincere thanks for your purchase of the FA200TI 4-Stroke engine, which is manufactured by Saito Manufacturing, Ltd. Please read the instructions carefully and use your engine with care. Should there be a manufacturing error, Saito Manufacturing, Ltd. will make necessary repairs at free of charge. You will receive a letter (A, B, C, etc.) stamped on the top of the right connecting big. This identifies the production version of your engine. If you ever need to order a part or have a question about your engine, kindly consult the agent distributors and specify the name along with the part number you need so we can better assist you.

### Method to order parts (example)

Engine FA-200TI  
Manufacturing code: A (Group no. engine use form)  
Part C (Cylinder)  
Part No. 10  
Quantity 1 piece

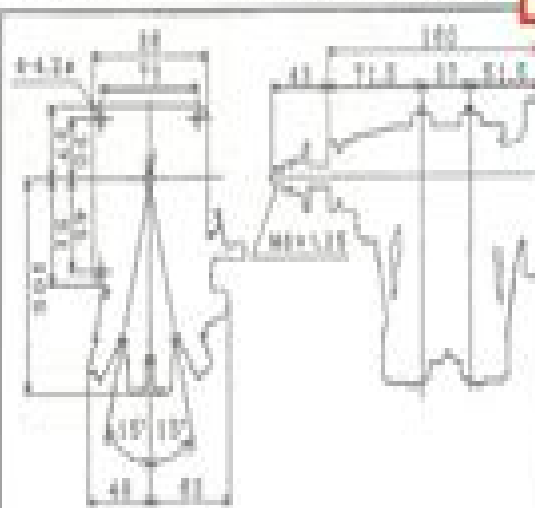
Your Saito FA-200TI engine is a small four-stroke design 2-cylinder 4-stroke engine. To maximize the use of energy of each cylinder, which is a drawback of single-stroke engine, design concept of actual four-stroke multiple cylinder engine of actual piston has been introduced and four cylinders are placed in narrow-spaced V-form with slight phase difference.

As this engine is designed on the assumption that it is installed in a lighter with

these. All parts, body of cylinder shall be built to have square surface around the  
shall be provided at immediately before (imposed) followed both left and



# Saito Manuals History and Timelines



Key note dimensions



- 1. Intake stroke
- 2. Compression stroke
- 3. Expansion stroke
- 4. Exhaust stroke

The four-stroke engine consists of four individual piston movements as illustrated above. "Stroke" means that the piston is moved from the upper dead center to the lower dead center point. In the four-stroke engine, one cycle is completed every two revolutions of the crankshaft.

## SAITO SINGLE-CYLINDER 4-STROKE ENGINES PARTS & MANUAL



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# Saito Fa 91 Manual

**Clifford Lane**



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