

# Pontiac Wave 2004-2006 Workshop Manual



Fig. 1: Upper End  
Courtesy of GENERAL MOTORS CORP.

## Callouts For Fig. 1

Callout	Component Name
01	Bolt
02	Cap - Bolt
03	Valve Guide
04	Cylinder Head Bolt
05	Camshaft
06	Camshaft Support
07	Roller Follower
08	Camshaft Pressure Plate
09	Camshaft
10	Roller Follower
11	Roller Follower Lifter



Fig. 62: Measuring Valve Guide Diameter Using KM-571-B  
Courtesy of GENERAL MOTORS CORP.

**CAUTION:** Refer to Safety Glasses Caution in Cautions and Notices.

Measure the diameter of the valve guide using the KM-571-B and a commercially available inside micrometer.

**IMPORTANT:** Valve oversizes may already have been fitted in production.

An oversize code is on the valve guide and the valve stem end. The Valve Guide Reaming Table gives the correct size, reamer, and production code for each service code. Refer to **Engine Mechanical Specifications**.

Ream the valve guide from the upper side of the cylinder head to the next oversize. After reaming, cross out the code and emboss the valve guide with the new code.

# Pontiac Repair Manuel

**Lingsheng Yao**



## **Pontiac Repair Manuel:**

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### **Table of Contents Pontiac Repair Manuel**

1. Understanding the eBook Pontiac Repair Manuel
  - The Rise of Digital Reading Pontiac Repair Manuel
  - Advantages of eBooks Over Traditional Books
2. Identifying Pontiac Repair Manuel
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Pontiac Repair Manuel
  - User-Friendly Interface
4. Exploring eBook Recommendations from Pontiac Repair Manuel
  - Personalized Recommendations
  - Pontiac Repair Manuel User Reviews and Ratings

- Pontiac Repair Manuel and Bestseller Lists
- 5. Accessing Pontiac Repair Manuel Free and Paid eBooks
  - Pontiac Repair Manuel Public Domain eBooks
  - Pontiac Repair Manuel eBook Subscription Services
  - Pontiac Repair Manuel Budget-Friendly Options
- 6. Navigating Pontiac Repair Manuel eBook Formats
  - ePub, PDF, MOBI, and More
  - Pontiac Repair Manuel Compatibility with Devices
  - Pontiac Repair Manuel Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Pontiac Repair Manuel
  - Highlighting and Note-Taking Pontiac Repair Manuel
  - Interactive Elements Pontiac Repair Manuel
- 8. Staying Engaged with Pontiac Repair Manuel
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Pontiac Repair Manuel
- 9. Balancing eBooks and Physical Books Pontiac Repair Manuel
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Pontiac Repair Manuel
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Pontiac Repair Manuel
  - Setting Reading Goals Pontiac Repair Manuel
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Pontiac Repair Manuel
  - Fact-Checking eBook Content of Pontiac Repair Manuel
  - Distinguishing Credible Sources

13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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