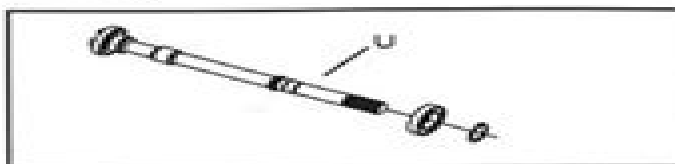


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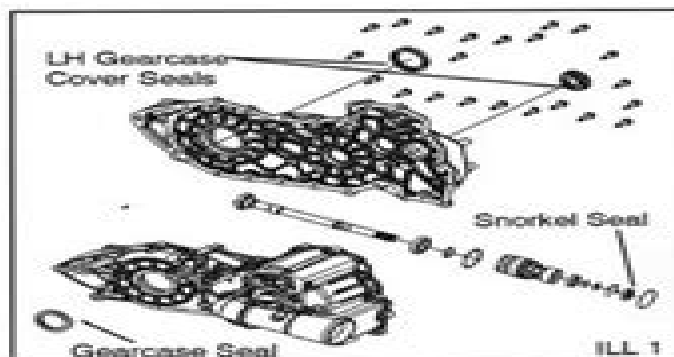
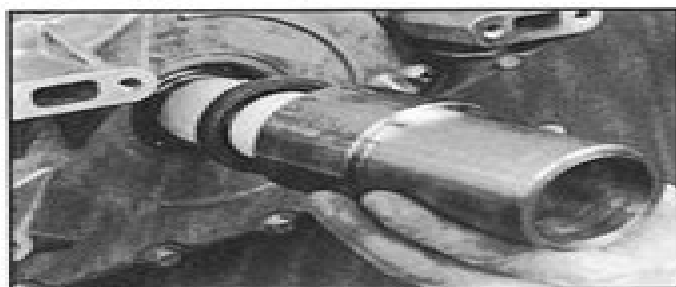


35. To remove the remaining bearing on the snorkel shaft (U), remove the retaining ring and press the bearing off.



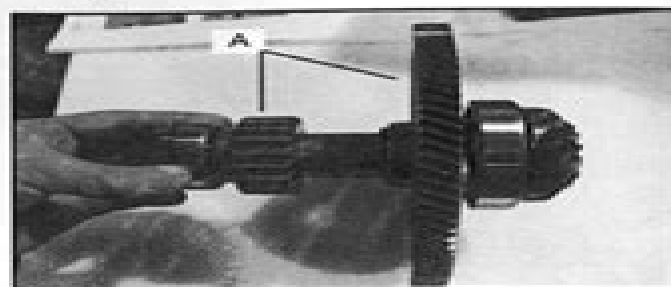
TRANSMISSION ASSEMBLY

1. Install all new seals in the gearcases. Use the Rear Output Seal Driver (PN 2871698) and Rear Driveshaft Seal Guide (PN 2871699) to install the seals into the gearcases. See illustration 1 to identify seals for replacement.



2. Reverse the disassembly procedure for the assembly of the snorkel shaft assembly.

3. Inspect the output gear assembly (A), replace bearings if needed. Inspect the 91T gear for nicks, chips, or abnormal worn teeth.



4. Install 2 new O-rings onto the snorkel tube. Apply a white lithium grease onto the O-rings and threads of the snorkel tube.



5. Install the snorkel shaft assembly into the gearcase. Install the snorkel shaft assembly in until the second O-ring is contacting the gearcase, but is still visible.



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Jicheng Xie



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