



THE RIGHT SKILLS ► A PROVEN ADVANTAGE

**SAMPLE TEST QUESTIONS STEAMFITTER/PIPEFITTER -**  
**ITA WEBSITE**

1 Which tool is used to correct internal "hi-low" when preparing a 4-in. steel pipe for welding?

- ☐ A. 4-in. grinder with cutting disc.
- ☐ B. Mini-grinder with flapper disc.
- ☐ C. Pencil grinder with cone stone.
- ☐ D. 4-in. grinder with 1/4-in. grinding disc.

2 Which code governs the installation of pressure piping systems?

- ☐ A. ASW
- ☐ B. ASTM
- ☐ C. CWB 471
- ☐ D. ASME B31.1

3 Which type of hanger is used when thermal horizontal movement is a factor?

- ☐ A. Roller.
- ☐ B. Clevis.
- ☐ C. Trapeze.
- ☐ D. Constant support spring.

4 Which document is used for shop assembly?

- ☐ A. Flow sheet.
- ☐ B. Spool sheet.
- ☐ C. Detail drawing.
- ☐ D. Schematic drawing.

# Sample Union Pipefitter Entry Test

**SJ Ball**



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