WASTER TORQUE TABLE

MASTER TORQUE	1,Fight
ITEM	TORQUE
A-Arm Box	42 ft-1b (57 Nom)
(front)	42 M-She (57 Nom)
Bat Joint Fasteners Battery Mount Bracket	m multim (S1 Nim)
Battery Nerroral Fasterie	and to the (7 birm)
Buttery Terromat Fasterie	Step 1: 24 in-line (3 Nov.)
Beadinox Screws	Step 2: 7 R-408 (10 Pany
Brake Disc Mounting Bot	30 ft-lib (41 Nom)
Street Street Science	48 in-lb (5 Nm)
Both (from)	30 ft-15 (41 Nm)
Brake Caliper Mounting Bots (rear)	46 N-Ibe (62 Nm)
Brake Line Barrio Bolts	15 ft-lbs (20 Nm)
Strates Line Flance Fatheren	15 ft-lbs (20 Nm)
Brake Pedal Mount Bracks Bolts	16 ft-lbs (22 Nm)
Brake Switch	1.5 ft-line (20 Nove)
Cab Frame Bolts	40 ft-lib (54 Non)
Cab Frame Mid Hoop Mounting Fasteriers	17 ft-15 (23 Nim)
Cam Chain Tensioner	29 ft-lb (40 Nm)
Camphaft Carrier Solts	7 ft-80 (10 Nm)
Camehalt Sprocket Bolts	14 ft-lb (19 Nim)
Clutch Cover (outer) Screws	50 im-lbs (5 Nm)
Connecting Rod Boits	Step 1: 9 ft-libs (12 Nm) Step 2: 13 ft-lib (18 Nm) Step 3: Tighten add'n 105*
Coolant Bleed Screw	89 in-85 (10 Nm)
Coolant Temperature Sensor	17 ft-tb (23 Nm)
CPS Retaining Bolt	9 ft-1b (12 Nm)
Crankcase Bolta M10	Step 1: 9 ft-lb (12 Nm) Step 2: 21 ft-lb (28 Nm) Step 3: Tighten add n 90°
Crankcase Bolts MS	26 ft-15 (35 Nm)
Cramicose Bots M6	9 ft-4b (12 Nm)
rankcase Oil Gallery Plug	11 ft-ibu (15 Nm)
Cylinder Head Bots	Torque in sequence Step 1: 9 ft-lbs (12 Nm) Step 2: 25 ft-lb (35 Nm) Step 3: Additional 180* Step 4: M6 bolts: 7 ft-lb (10 Nm)
Merential Cover Screws (INTL)	22 ft-85 (30 Nm)
Door Fasteners ve Clutch Rataining Bolt	8 ft-8b (11 Nem)
we Clutch Cover Plate	96 ft-lb (130 Nm)
Screw	9 ft-lb (12 Nm)

ITEM	TORQUE
Orive Clutch Shift Weight	20 in-lb (2 Nm)
Fasteners	
	(Apply 0.4 mL Loctites 70ts
Drive Clutch Spider	P RESIDENCE MANAGE WORLD PRODUCE LA CONTRACTOR
	920 -
	250 m-lb (339 Nm)
Drive Cluston Spider Jam Nut	(Apply 0.1 mL Loctites 7058 Primer and 0.1 mL Loctites)
The second second	620**)
Driven Cauton Retaining	55 ft-lib (75 Nm)
Bolt Driven Clutch Helix	
Retaining Screws	48 in-tb (5 Nm)
ECU Mounting Screws	24 in-lb (3 Nm)
Engine Mount (front)	40 ft-lbs (54 Nm)
Engine Oil Plug	12 ft-lbs (16 Nm)
	Step 1-2: 64 ft-65 (87 Nm)
Engine/Transmission Mounting Boits	Selection 2011 St. St. Str. City 177 Schools
Mounting Bloits	Step 4-7: 44 ft-tb (60 Nm) "see procedure for illustration
ETC Mounting Bolts	7 ft-lb (10 Nm)
Exhaust Head Pipe Bolts	18 ft-Ib (24 Nm)
Exhaust Poe to Muffler	
Exhaust Pipe to Muffler Fasteners	21 ft-lb (28 Nm)
Floor Screws	8 ft-lib (11 Nm)
Flywbeel Bolt	133 ft-libs (180 Nm)
FOX Shock Body Cap	100 ft-lb (135 Nm)
FOX Shock Bearing Assembly	35 ft-85 (47 Nm)
FOX Shock Bleed Screw	14 im-lb (2 Nm)
FOX Shock Eyelet	50 ft-lb (68 Nm)
FOX Shock Shaft Nut	22 ft-lb (30 Nm)
Frame Bolts (front to rear)	40 ft-lb (54 Nm)
Front Bumper / Fender Screws	8 ft-in (11 Nm)
Front Gearcase Cover Plate Screws	11 ft-lbs (15 Nm)
Front Gearcase Drain/Fiti Plugs	10 ft-lbs (14 Nm)
Front Gearcase Mounting Bobs	30 ft-libs (41 Nm)
Fuel Purso PEA No. o	70 ft-libs (95 Nm)
Fuel Rail Mounting Screws	44 in-lb (5 Nm)
Fuel Tank Block-off Panel	8 ft-libs (11 Nm)
Fuel Tank Strap Screw	8 ft-lbs (11 Nm)
Hip Bolster Boits	14 ft-lb (19 Nm)
Hose Clamp	35 in-tb (4 Nm)
Hub Castle Nut (front and rear)	160 ft-libs (244 Nim)
Intake Pienum Mount Screw	22 ft-lib (30 Nim)

Polaris Rzr 8engine Torque Specs

Huangqi Zhang

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