

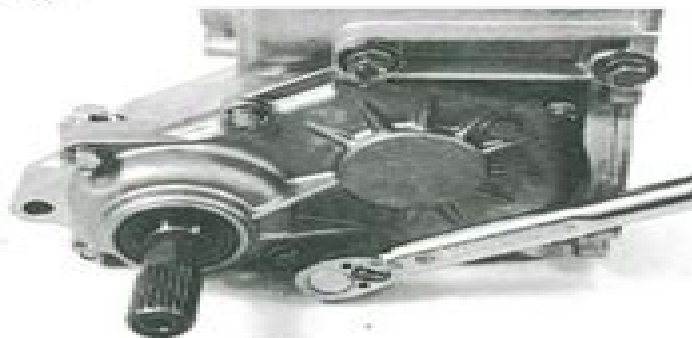


3. Before installing the cover make sure the sealing surfaces are clean and dry, and shafts are fully seated in the transmission case. Apply Crankcase Sealant (PN 2871557) to the mating surfaces.



Apply Crankcase Sealant to mating surfaces.

4. Reinstall the thrust button shim, thrust button, and other shims into the cover. Reinstall cover and torque bolts in a criss-cross pattern in 3 steps to 27-34 ft. lbs. (36.50-46 Nm).



Cover Bolt Torque: 27-34 ft.lbs. (36.5-46 Nm)

NOTE: Make sure that the case locating pins (knock pipes) are in place.

5. Install new front and rear output shaft seals. Apply grease to the seal lips. Cover the splines of the shaft to protect the seal lips during installation.
6. Install pinion shaft with bearing.
7. Install retainer plate with flat side toward bearing.

8. Apply Loctite™ 262 (Red) (PN 2871951) to screw threads and torque screws to 6-12 ft. lbs. (8-16 Nm).



Pinion Retainer Plate Bolt
Torque: 6-12 ft.lbs. (8-16 Nm)

9. Install the a new needle bearing, the 24T reverse sprocket, washer, and a new snap ring. Install the shift dogs and wave spring. Install the washer, a new needle bearing and the high gear. Install the press fit gear and ball bearing.



NOTE: Install a new snap ring at this time. When installing the new snap ring, open the the snap ring just far enough to go over the shaft, to avoid stressing the snap ring. If the snap ring is overstressed, it could come off the shaft and cause internal damage to the transmission.

Polaris Sportsman 700 Twin Efi Service Repair Manual

L Towner



Polaris Sportsman 700 Twin Efi Service Repair Manual:

Polaris Sportsman 600, 700, & 800 Series 2002-2010 Penton Staff,2000-05-24 Sportsman 600 2003 2005 Sportsman 700 2002 2006 Sportsman 700 EFI 2004 2007 Sportsman 700 EFI X2 2008 Sportsman MV7 2005 2006 Sportsman 800 EFI 2005 2010 Sportsman 800 EFI X2 2007 2009 Sportsman 800 EFI Touring 2008 2009 **Polaris ATV Owners Workshop**

Manual Alan Ahlstrand,John Harold Haynes,2004 The purpose of this manual is to help you get the best value from your ATV It can help you decide what work must be done even if you choose to have it done by a dealer service department or a repair shop it provides information and procedures for routine maintenance and servicing and it offers diagnostic and repair procedures to follow when trouble occurs This book should allow you to tackle any job yourself nbs **Polaris Sportsman 400, 450 & 500 1996-2013 Manual** Penton Staff,2000-05-24 Sportman 400 2001 2005 Sportsman 450 2006 2007

Sportsman 450 Browning Edition 2006 Sportsman 500 1996 2010 Sportsman 500 RSE 2000 2002 Sportsman 500 DUSE 2001 2002 Sportsman 500 HO 2001 2006 2008 2010 Sportsman 500 X2 2006 2010 Sp *Yamaha ATVs Raptor 660 and 700* Editors of Haynes Manuals,2012-11-01 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the ATV We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Comprehensive routine maintenance and fault diagnosis sections Detailed wiring diagrams Color spark plug diagnosis Complete coverage for your Yamaha Raptor 660 for 2001 thru 2005 and Raptor 700 for 2006 thru 2012 ATVs Routine Maintenance Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams

Polaris ATVs 250-800cc, '98-'07 Alan Ahlstrand,Ken Freund,2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Polaris ATVs 250 800cc model years 1998 through 2007 Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box A typical Haynes manual covers general information troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate *Ford 700 Technical Service Repair Shop Manual*

,1959-01-15 **Yamaha ATVs Raptor 660 and 700** Editors of Haynes Manuals,2012-11-01 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the ATV We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions

and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Comprehensive routine maintenance and fault diagnosis sections Detailed wiring diagrams Color spark plug diagnosis Complete coverage for your Yamaha Raptor 660 for 2001 thru 2005 and Raptor 700 for 2006 thru 2012 ATVs Routine Maintenance Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams **Clymer Polaris Ranger 800, 2010-2014** Haynes Publishing,2017-10-25 The Clymer Polaris Ranger 800 2010 2014 Repair Manual features complete maintenance and repair information for the Polaris RZR 800 built during model years 2008 2014 More than 700 Photos guide the reader through every job Where possible tools developed by the writers during the disassembly and reassembly of the machine are described in the text to save the reader from spending hundreds of dollars on factory tools Each manual features quick reference data plus chapters on Troubleshooting Lubrication maintenance and tune up Engine top end Engine lower end Clutch and drivebelt system Transmission Engine management system Electrical system Cooling system Wheels hubs and tires Front suspension steering and front gearcase Rear suspension and rear gearcase Brakes Body Wiring diagrams Yamaha XV V-Twins Service and Repair Manual Alan Ahlstrand,John Harold Haynes,1997 There is a Haynes manual for most popular domestic and import cars trucks and motorcycles By conducting complete tear downs and rebuilds the Haynes staff has discovered all the problems owners will find in rebuilding or repairing their vehicle Documenting the process in hundreds of illustrations and dear step by step instructions makes every expert tip easy to follow From simple maintenance to trouble shooting and complete engine rebuilds it s easy with Haynes Kawasaki Vulcan 700 (1985), Vulcan 750 (85-06), Vulcan 800 (95-05), Vulcan 800 Classic (96-02) & Vulcan 600 Drifter (99-06) Haynes Publishing,2017-09-01 Complete coverage of your Kawasaki Vulcan 700 750 800 85 06 *Clymer Polaris Sportsman 400, 450 & 500, 1996-2010* Ed Scott,2010 *Yamaha RD400 Twin Owners Workshop Manual* Mansur Darlington,1984 **Service Repair Manual** David Brown Tractors Ltd,1979

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