

WARNING: The following bearing adjustments are very important. Incorrect adjustment will increase bearing wear, reduce braking action, and may affect front drive hub engagement, which could result in serious personal injury or death.

Model W578027

1. Torque spindle nut to 100 inch lbs.
2. Rotate wheel hub several revolutions.
3. Rotate front axle several revolutions and torque spindle nut to 75 inch lbs. **NOTE:** To rotate front axles, raise rear of machine and rotate rear wheels.
4. Install safety wire.

NOTE: Final spindle nut torque should be between 50 and 100 inch lbs.

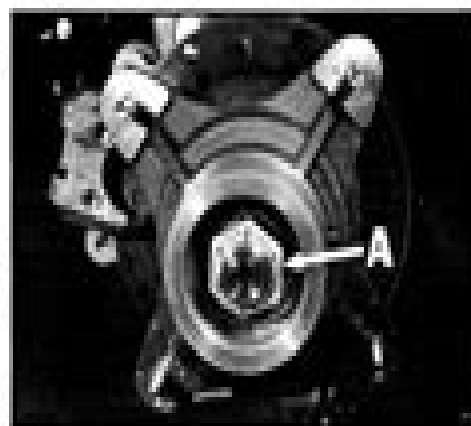
4x4 Models with FlexLoc Nut

1. Torque spindle nut (A) to 400 inch lbs. more than rolling torque and back nut off 1/2 turn. **NOTE:** Some 1994 and all 1995 to current models have left hand threads on left spindle.
2. Tighten nut again and read the force it takes to rotate the lock nut (nut rolling torque). **NOTE:** Rolling torque on FlexLoc nuts should be 75 to 400 inch lbs. If the rolling torque is less than 75 inch lbs. the nut should be replaced. To achieve the final torque, add the nut rolling torque plus 100 inch lbs.

Example:

Rotating nut torque	= 125 inch lbs.
Plus bearing preload	= 100 inch lbs.
Final nut torque	= 225 inch lbs.

3. Rotate the hub and front drive axle. Re-torque to the reading recorded in step 2.
4. Some models will have a stake nut. Never re-use a stake nut. Replace with a FlexLoc™ nut. **NOTE:** A FlexLoc™



Polaris Pheonix 200 Atv Workshop Repair Manual All Models Covered

H Kauffman



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