



Fig. 1-1. Front view of the engine.

### ENGINE DESCRIPTION

The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a rated output of 400 hp at 1200 rpm. The engine is designed to operate at 1200 rpm and has a maximum speed of 1500 rpm. The engine is equipped with a mechanical governor and a mechanical fuel pump. The engine is mounted on a base and has a cooling fan at the front.



Fig. 1-2. Side view of the engine.



Fig. 1-3. Rear view of the engine.

The engine is designed to operate at 1200 rpm and has a maximum speed of 1500 rpm. The engine is equipped with a mechanical governor and a mechanical fuel pump. The engine is mounted on a base and has a cooling fan at the front.

The fuel injection pump is mounted on the side of the engine and is driven by the crankshaft. The fuel injection pump is equipped with a mechanical governor and a mechanical fuel pump. The fuel injection pump is mounted on a base and has a cooling fan at the front.



Fig. 1-4. Detail view of the fuel injection pump.

The fuel injection pump is mounted on the side of the engine and is driven by the crankshaft. The fuel injection pump is equipped with a mechanical governor and a mechanical fuel pump. The fuel injection pump is mounted on a base and has a cooling fan at the front.

### SECTION II - PART 2

The engine is designed to operate at 1200 rpm and has a maximum speed of 1500 rpm. The engine is equipped with a mechanical governor and a mechanical fuel pump. The engine is mounted on a base and has a cooling fan at the front.

The engine is designed to operate at 1200 rpm and has a maximum speed of 1500 rpm. The engine is equipped with a mechanical governor and a mechanical fuel pump. The engine is mounted on a base and has a cooling fan at the front.

### ENGINE SERIAL NUMBER

Each engine has a serial number which is stamped on the side of the engine block. The serial number is used to identify the engine and is used for record keeping.

### ROCKER ARM SHAFT ASSEMBLY

The rocker arm shaft assembly is located at the front of the engine and is used to operate the valves. The rocker arm shaft assembly is made of steel and is mounted on a base.

1. Remove the rocker arm shaft assembly from the engine.
2. Inspect the rocker arm shaft assembly for wear and damage.
3. Replace the rocker arm shaft assembly if it is worn or damaged.
4. Reinstall the rocker arm shaft assembly on the engine.

### DISASSEMBLY

Before disassembling the engine, it is important to remove the fuel lines and the cooling water lines. The engine should be drained of fuel and cooling water. The engine should be cleaned and the parts should be inspected for wear and damage.

### REPAIR

After the engine has been disassembled, the parts should be inspected for wear and damage. The parts should be replaced if they are worn or damaged. The engine should be assembled and tested to make sure it is working properly.



Fig. 1-5. Detail view of the rocker arm shaft assembly.

The rocker arm shaft assembly is located at the front of the engine and is used to operate the valves. The rocker arm shaft assembly is made of steel and is mounted on a base.

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# Perkins Ad3 152 Repair Manual

**Rachel Sandford**



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