

Crankshaft assembly

Crankshaft

Diameter of main journals	50.265/50.261 mm (2.37231/2.37445 in)
Maximum permissible wear and ovality of main journals	0.02 mm (0.001 in)
Width of front journal	21.2628/21.261 mm (0.8373/0.833 in)
Width of centre journal	22.2628/22.26 mm (0.8757/0.872 in)
Width of all other journals	20.5027, 71 mm (0.8071/2.8 in)
Diameter of crank pins	52.265/52.261 mm (2.0576/2.054 in)
Maximum permissible wear and ovality of crank pins	0.02 mm (0.001 in)
Width of crank pins	21.2527/21.25 mm (0.8371/0.833 in)
Crankshaft end-flange	6.026/6.26 mm (0.239/0.246 in)
Diameter of rear flange	66.24/66.25 mm (2.5999/2.592 in)
Minimum permissible diameter of rear flange (sketch)	66.24 mm (2.599 in)
Diameter for front oil seal	34.985/34.985 mm (1.37539/1.375 in)
Minimum permissible diameter for front oil seal (sketch)	34.72 mm (1.367 in)
Diameter for smoothed pulley	21.262/21.26 mm (0.8367/0.833 in)
Diameter of recess for spring bearing	22.262/22.26 mm (0.875/0.872 in)
Depth of recess for spring bearing	20.8 mm (0.82 in)
Crankshaft journals and crank pins	+0.00 mm (-0.0012 in)

Main bearings

Type	Steel back, aluminium lin bearing material
Bearing width, centre bearing	24.27/24.22 mm (0.9558/0.953 in)
Bearing width, all other bearings	22.26/22.26 mm (0.875/0.872 in)
Bearing thickness	1.525/1.525 mm (0.05999/0.0599 in)
Back diameter	27.203/27.202 mm (1.0714/1.0709 in)
Bearing clearance	0.023/0.023 mm (0.0009/0.0009 in)
Available undersize bearings	-0.02 mm (-0.0012 in)

Crankshaft thrust washers

Type	Steel back, aluminium lin bearing material
Position	Back side of centre main bearing
Thickness	2.31/2.31 mm (0.091/0.091 in)

Perkins Prima M80t Service Manual

Kathleen Armour



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