

Pontiac Montana 2005-2009 Workshop Manual

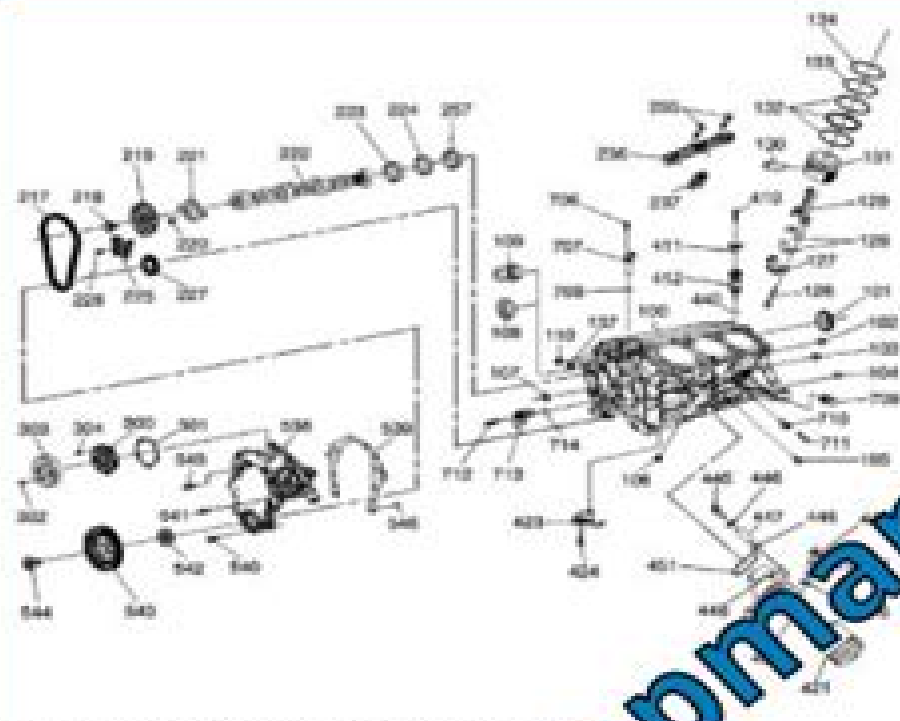


Fig. 3: Identifying Engine Block & Component
Courtesy of GENERAL MOTORS CORP.

Callouts For Fig. 3

Callout	Component Name
100	Engine Block
101	Camshaft Oil Sealing Hole Plug
102	Engine Block Oil Gallery Plug Assembly - Rear
103	Engine Block Oil Gallery Plug Assembly - Rear
104	Engine Block Locating Pin
105	Engine Block Coolant Drain Hole Plug
106	Oil Filter Bypass Hole Plug Assembly
107	Engine Block Oil Gallery Plug Assembly - Front
108	Engine Block Heater Plug

Tighten: Tighten the bolts to 58 N.m (43 lb ft).

Use the utility stand in order to lower the engine.

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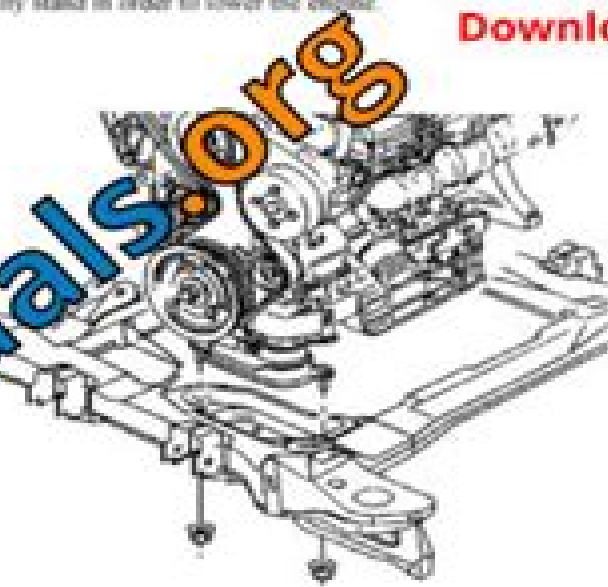


Fig. 31: Identifying Engine Mount Lower Nuts
Courtesy of GENERAL MOTORS CORP.

Install the engine mount lower nuts.

Tighten: Tighten the nuts to 47 N.m (35 lb ft).

Install the right engine splash shield. Refer to **Splash Shield Replacement - Engine in Body Front End**.

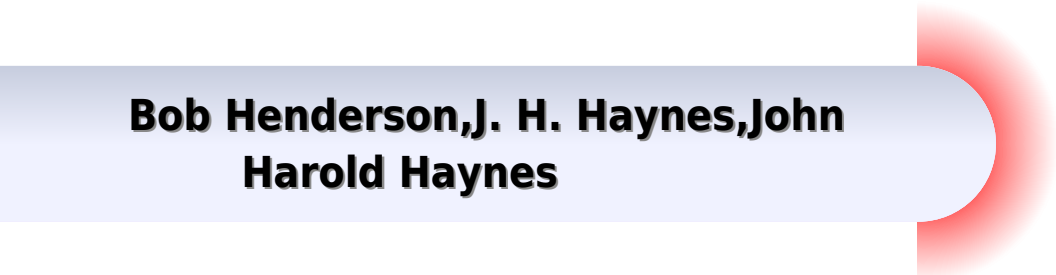
Install the right front wheel and tire. Refer to **Tire and Wheel Removal and Installation**.

Connect the catalytic converter pipe to the engine exhaust manifold. Refer to **Catalytic Converter Replacement in Engine Exhaust**.

Lower the vehicle.

Pontiac Montana Maintenance Manual

**Bob Henderson, J. H. Haynes, John
Harold Haynes**



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In a global taken by screens and the ceaseless chatter of instant conversation, the melodic splendor and psychological symphony produced by the published term often diminish into the back ground, eclipsed by the relentless noise and interruptions that permeate our lives. Nevertheless, located within the pages of **Pontiac Montana Maintenance Manual** a marvelous fictional treasure brimming with raw feelings, lies an immersive symphony waiting to be embraced. Constructed by an outstanding composer of language, that interesting masterpiece conducts viewers on an emotional journey, skillfully unraveling the concealed melodies and profound impact resonating within each cautiously crafted phrase. Within the depths of the touching analysis, we will examine the book is main harmonies, analyze its enthralling writing type, and submit ourselves to the profound resonance that echoes in the depths of readers souls.

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