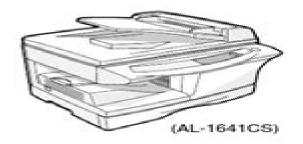
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DIGITAL LASER COPIER/ DIGITAL MULTIFUNCTIONAL SYSTEM

AL-1631 AL-1641CS MODEL AL-1645CS

CONTENTS -

The AL-1631/AL-1641CS/AL-1645CS Service Manual describes only changed from AL-1215/AL-1530CS/AL-1540CS/AL-1551CS Service Manual. For the common contents, please refer to the AL-1215/AL-1530CS/AL-1540CS/AL-1551CS Service Manual (Code: 00ZAL1551CS1E)

	MODEL	Reference MODEL
1	AL-1631	AL-1215/AL-1540CS (SPF section)
2	AL-1641CS	AL-1540CS/AL-1551CS (Duplex section)
3	AL-1645CS	AL-1540CS (without SPF, with Duplex)

- · Parts Guide

Parts marked with "A" are important for maintaining the safety of the machine. Be sure to replace these parts with the replacement parts specified to maintain the safety and performance of the machine.

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