

Compression test data

Many factors affect compression pressures, the battery, starter motor condition, ambient conditions and the type of gauge used can give a wide variation of results for a given engine.

Standard value	To be repaired
>2940 kPa (426.6 lbf / in ²) @ 250 rpm	<2450 kPa (355.5 lbf / in ²) @ 250 rpm

Compression tests should only be used to compare between cylinders of an engine. If one or more cylinders vary by more than 350 kPa (50 lbf / in²) then those cylinders may be faulty.

Compression tests should not be the only method used to show the condition of an engine, but they should be used together with other symptoms and tests.

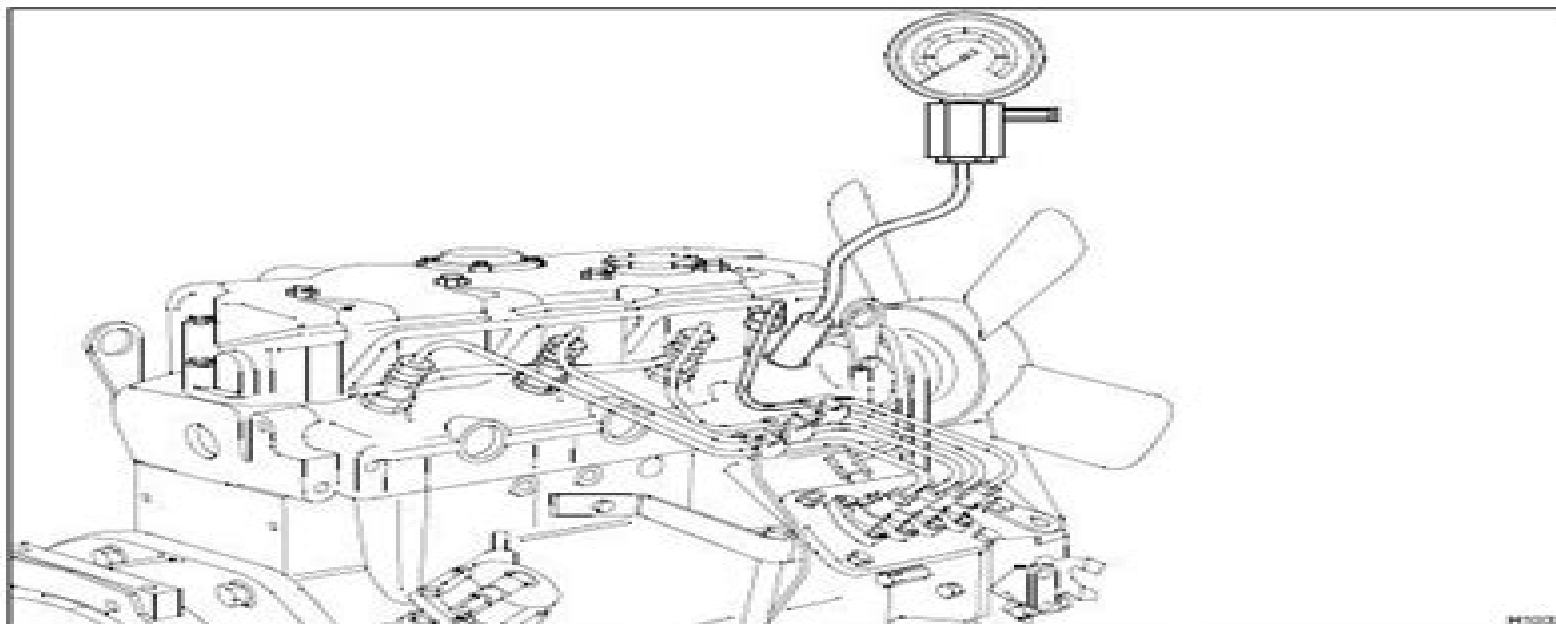
How to do a compression test

Note: Before the compression test, ensure that the battery is in good condition and fully charged. Also ensure the starter motor is in good condition.

- 1 Ensure that the valve tip clearances are set correctly.
- 2 Remove the atomisers, see Operation 11-1.
- 3 Fit a suitable gauge into the atomiser hole of the cylinder to be tested.
- 4 Disconnect the stop solenoid or put the stop solenoid in the no fuel position. Operate the starter motor and record the pressure indicated on the gauge.

Caution: Do not remove the stop solenoid as this will allow the engine to start.

- 5 Repeat for each cylinder.



H1003

Perkins Diesel Engine 400 Series Repair Manual

N Colangelo



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Table of Contents Perkins Diesel Engine 400 Series Repair Manual

1. Understanding the eBook Perkins Diesel Engine 400 Series Repair Manual
 - The Rise of Digital Reading Perkins Diesel Engine 400 Series Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Perkins Diesel Engine 400 Series Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Perkins Diesel Engine 400 Series Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Perkins Diesel Engine 400 Series Repair Manual
 - Personalized Recommendations
 - Perkins Diesel Engine 400 Series Repair Manual User Reviews and Ratings
 - Perkins Diesel Engine 400 Series Repair Manual and Bestseller Lists
5. Accessing Perkins Diesel Engine 400 Series Repair Manual Free and Paid eBooks
 - Perkins Diesel Engine 400 Series Repair Manual Public Domain eBooks
 - Perkins Diesel Engine 400 Series Repair Manual eBook Subscription Services
 - Perkins Diesel Engine 400 Series Repair Manual Budget-Friendly Options

6. Navigating Perkins Diesel Engine 400 Series Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Perkins Diesel Engine 400 Series Repair Manual Compatibility with Devices
 - Perkins Diesel Engine 400 Series Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Perkins Diesel Engine 400 Series Repair Manual
 - Highlighting and Note-Taking Perkins Diesel Engine 400 Series Repair Manual
 - Interactive Elements Perkins Diesel Engine 400 Series Repair Manual
8. Staying Engaged with Perkins Diesel Engine 400 Series Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Perkins Diesel Engine 400 Series Repair Manual
9. Balancing eBooks and Physical Books Perkins Diesel Engine 400 Series Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Perkins Diesel Engine 400 Series Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Perkins Diesel Engine 400 Series Repair Manual
 - Setting Reading Goals Perkins Diesel Engine 400 Series Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Perkins Diesel Engine 400 Series Repair Manual
 - Fact-Checking eBook Content of Perkins Diesel Engine 400 Series Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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