



ML-1630/SCX-4500

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Samsung ML-1630
Samsung SCX-4500

ML-D1630A
ML-1630 Series (E)
D1 (Starter cartridge)

Phillips Screwdriver, Flat Screwdriver, Small Flat
Screwdriver, Needle Nose Pliers, Drill and 1/8"
Drill Bit, Awl, Utility Knife, Electric Glue Gun

Supplies Required:

Compatible Replacement Chip, Compatible
Replacement Drum, Compatible Replacement
Toner, Hot Melt Glue Stick, Cotton Swabs,
Padding Powder, Soft Lint-Free Cloth,
Conductive Grease, Anhydrous Isopropyl
Alcohol, Vacuum or Deionized Air

Photo 1



Photo 2



Photo 3



CARTRIDGE DISASSEMBLY

Step 1

Place the cartridge on a work bench with the drum facing down. Using a Phillips screwdriver, remove the three screws that hold each end cap in place (see photo 1).

Step 2

Using a small flat screwdriver, press and release the locking clips that hold both end caps in place (see photo 2). Remove the end caps.

Step 3

Remove the PCR housing (see photo 3).

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