

# Pontiac Montana 2005-2009 Workshop Manual



**Fig. 3: Identifying Engine Block & Components**  
Courtesy of GENERAL MOTORS CORP.

**Callouts For Fig. 3**

Callout	Component Name
100	Engine Block Heater Plug
101	Camshaft Retainer Spring Hole Plug
102	Engine Block Oil Gallery Plug Assembly - Rear
103	Engine Block Oil Gallery Plug Assembly - Rear
104	Engine Block Locating Pin
105	Engine Block Coolant Drain Hole Plug
106	Oil Filter Bypass Hole Plug Assembly
107	Engine Block Oil Gallery Plug Assembly - Front
108	Engine Block Heater Plug

**Tighten:** Tighten the bolts to 58 Nm (43 lb ft).

Use the utility stand in order to lower the engine

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Fig. 31: Identifying Engine Mount Lower Nuts  
Courtesy of GENERAL MOTORS CORP.

Install the existing exterior house vents.

**Timeline:** Timeline the notes for 47 May (15th day)

Install the right engine splash shield. Refer to **Splash Shield Replacement - Engine in Body Front End**.

Install the right front wheel and tire. Refer to **Tire and Wheel Removal and Installation**.

Connect the catalytic converter pipe to the engine exhaust manifold. Refer to **Catalytic Converter Replacement on Engine Exhaust**.

Lower the velocity

# Pontiac Montana Maintenance Manual

**Richard Bailey**



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