

3. Inspect the driveball and drives speaker for damage.
4. Inspect the condenser for scoring, cracks, or damage.

ASSEMBLING/INSTALLING

1. Place the return into the condenser making sure the driveball pin is in the groove of the return.
2. Place the return into the condenser.
3. Secure the pump with the two cap screws secured with blue Loctite (414). Tighten to 25 lb-ft.

Oil Cooler

REMOVING

1. Remove the band.
2. Loosen the clamps securing the oil lines to the oil cooler. Then place an absorbent towel under the connections and remove the lines.
3. Remove the cap screws from the oil cooler mounting and measure the oil cooler.

CLEANING AND INSPECTING

1. Prior to washing, inspect the oil cooler for signs of leaks such as oily dirt build-up.
2. Wash the cooling fan using a garden hose and hot, soapy water and a soft brush.
3. Inspect all mounting hardware and the oil inlet and outlet for cracks or leaks.

INSTALLING

1. Place the oil cooler into position and secure with the mounting hardware. Tighten securely.
2. Connect the oil lines and secure with the hose clamps. Tighten securely.
3. Install the band.

Liquid Cooling System

When filling the cooling system, use premixed Arctic Cat Antifreeze. While the cooling system is being filled, air pockets may develop. Therefore, open the bleed screw on the upper coolant pipe or the water pump housing to allow air to bleed from the cooling system. When clean coolant (no bubbles) is present, tighten the bleed screw securely. Then fill the cooling system to the bottom of the read pipe in the radiator neck. Run the engine for five minutes after the initial fill, shut the engine off, and then "top-off" the cooling system to the bottom of the read pipe in the radiator neck.

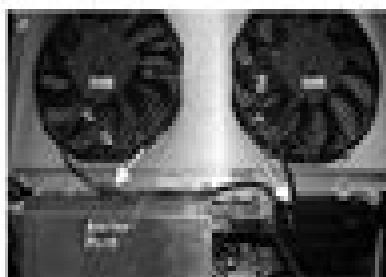
CAUTION

After operating the vehicle for the initial 3-10 minutes, stop the engine, allow the engine to cool down, and check the coolant level. Add coolant as necessary.

Radiator

REMOVING

1. Remove the caps.
2. Remove the rear body panel (see Steering/Body Controls) and cap the gas tank fill hose. Then remove the surge box (see Steering/Body Controls).
3. Disconnect the cooling fan electrical connectors and pry the harness sections from the radiator frame and end brackets.



4. Remove the screws securing the heat shield to the radiator frame and disconnect the vent primary air source; then remove the spark plug wire from the spark plug.



5. Clamp the coolant hoses off, then loosen the coolant hose clamps.



NOTE: Note the routing of hoses and location of any ties used to secure hoses or frames.

6. Remove the fasteners securing the radiator to the frame railmembers.



7. Place absorbent towels under the hose connections; then remove the hoses.

8. Remove the radiator fan assembly from the vehicle and direct mounting coolant from the radiator into a suitable container.

NOTE: If the radiator is to be replaced, transfer the cooling fans, coolant hoses, rail, and attaching hardware to the replacement radiator.

INSTALLING

1. Place the assembled radiator fan assembly into position in the frame railmembers and loosely install the cap screws; then route the coolant hoses as noted when removing and secure with the appropriate hose clamps. Tighten the mounting cap screws securely.

2. Connect the spark plug wire and primary coil connector; then secure the heat shield to the radiator frame.

3. Connect the cooling fan connectors; then press the wiring harness sections into the appropriate locations.



4. Install the surge box (see Steering/Body Controls).

5. Place the proper volume and quantity of coolant into the radiator filler (lowering the radiator cap to allow air to escape while filling).



6. Start the engine and allow it to warm up while checking for leaks; then shut the engine off and check coolant level. Adjust as required.

7. Remove the cap from the gas tank fill hose and install the rear body panel and secure with the appropriate fasteners. Tighten the gas tank fill hose clamp securely.



8. Install and lock the caps into position.

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Military Academy, West Point

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