

Consumable Electrode

SMAW – Shielded Metal Arc Welding

GMAW – Gas Metal Arc Welding

SAW – Submerged Arc Welding

Non-Consumable Electrode

GTAW – Gas Tungsten Arc Welding

PAW – Plasma Arc Welding

High Energy Beam

Electron Beam Welding

Laser Beam Welding

SMAW – Shielded Metal Arc Welding

Welding Processes

- Consumable electrode
- Flux coated rod
- Flux produces protective gas around weld pool
- Slag keeps oxygen off weld bead during cooling



Fig. 9

- General purpose welding—widely used
- Thicknesses 1/8" – 3/4"
- Portable

Power... Current I (50 - 300 amps)
Voltage V (15 - 45 volts)

$$\text{Power} = VI \approx 10 \text{ kW}$$

Scribd Lab Manual For Arc Welding

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