Consumable Electrode

SMAW - Shielded Metal Arc Welding

GMAW - Gas Metal Arc Welding

SAW - Submerged Arc Welding

Non-Consumable Electrode

GTAW - Gas Tungsten Arc Welding

PAW - Plasma Arc Welding



Electron Beam Welding Laser Beam Welding









SMAW - Shielded Metal Arc Welding

Welding Processes

- · Consumable electrode
- · Flux coated rod
- Flux produces protective gas around weld pool
- · Slag keeps oxygen off weld bead during cooling

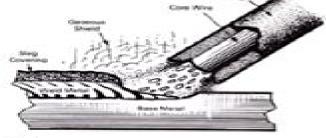


Fig. 9

- General purpose welding—widely used
- Thicknesses 1/8" 3/4"
- Portable

Power... Current I (50 - 300 amps) Voltage V (15 - 45 volts)

Power = VI = 10 kW

Scribd Lab Manual For Arc Welding

Lei Huang

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