

the programmable all-round model with 18.5" color-display and Touch-Screen operation for all standard cutting work with graphical programming automation for an extensive automated workflow.

Customer benefits

- Extended operating life of the knife as well as faster knife change thanks to POLAR OptiKnife with knife fine adjustment in the lower dead end
- High productivity by a great number of programmable additional functions
- Shortest make-ready times thanks to intuitive cutting program generation via block programming or even CompuCut
- Greatest cutting accuracy due to the POLAR-Positioning-System DPS with a mechanical positioning accuracy of 1/100 mm
- Highly reliable in daily use and long lifespan as a result of the stability of the one-piece machine frame, knife drive with worm gear drive and compact closed hydraulic system



Description of the machine

The High-Speed Cutter POLAR N 137 PLUS is mainly used in the print format class 70 × 100 cm | 40" in. Formats up to a diagonal of 1,370 mm | 53.94 in. can be easily handled and turned in the high-speed cutter. Cutting material with larger formats can only be turned on the front table. The high speed cutter has extensive features in the standard equipment already which can increase the productivity up to 20%. The high-speed cutter can be upgraded with peripheral equipment (lift, jogger, buffer, transport grippers, loading and unloading system) to a cutting system.

Technical data

Cutting width	1,370 mm 53.94 in
Feeding depth	1,450 mm 57.09 in
Loading height max.	165 mm 6.50 in
Safety clamp pressure	30 daN 66 lbs
Clamp pressure, min	150 daN 331 lbs
Clamp pressure, max	5,500 daN 12,125 lbs
Backgauge speed on return way (0 - ...)	300 mm/sec 11.81 in/sec
Knife speed	45 cycles/min
Smallest cut, automatically, without false plate	25 mm 0.98 in
Smallest cut, automatically, with false plate	95 mm 3.74 in

Further technical data are available for download on our website.

Polar 137 Cutter Service Manual

Victor M. Corman



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