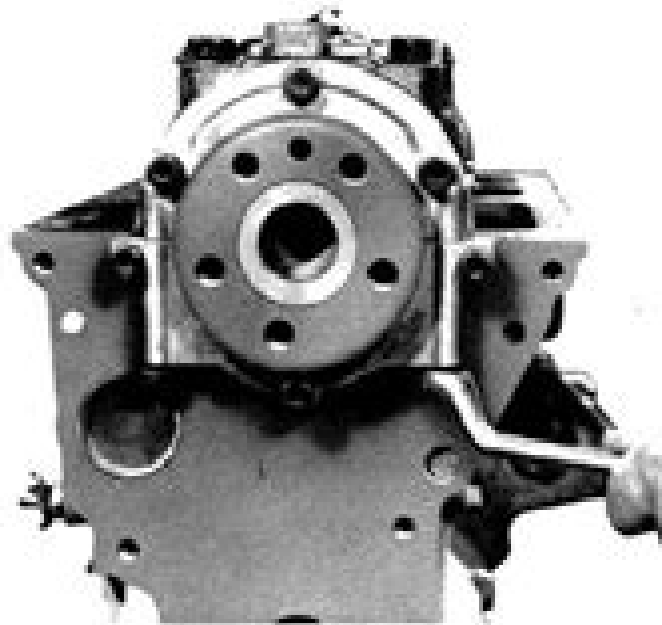




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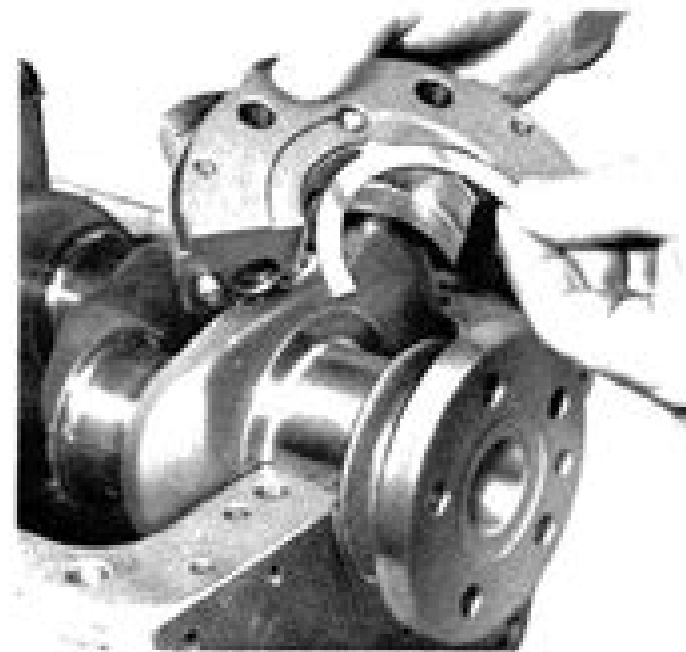
To Renew Main Bearings and Thrust Washers

Removal of the main bearings and thrust washers can be carried out without removing the crankshaft by the following procedure—

1. Remove the engine from its application.
2. Remove the pump and suction pipe assembly.
3. Slacken the setscrews which secure the main bearing caps.
4. Remove completely one of the main bearing caps and remove the bearing shell from the cap.
5. Remove the top half of the bearing shell by pushing it, on the opposite side to the one having the locating tag, with a suitable strip of wood and rotating it on the crankshaft as shown in Fig. H.1.
6. Inspect the bearing shells and if replacements are necessary continue by lightly lubricating and in-
7. Rotate the bearing shell on the crankshaft until it locates correctly with the tag in the machined slot.
8. Locate the lower half bearing shell in the main bearing cap, liberally lubricate and refit.
9. Tighten the two securing setscrews to positively locate the bearing shells then slacken a turn or two.
10. Repeat items 3—8 for the remaining two bearings.

NOTE: To enable the rear main bearing cap to be removed, first remove the two oil seal housing setscrews as shown in Fig. H.3.

11. Finally tighten the main bearings to the torque given on Page B.2.



H4

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Table of Contents Perkins Product Information Manual

1. Understanding the eBook Perkins Product Information Manual
 - The Rise of Digital Reading Perkins Product Information Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Perkins Product Information Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Perkins Product Information Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Perkins Product Information Manual
 - Personalized Recommendations
 - Perkins Product Information Manual User Reviews and Ratings
 - Perkins Product Information Manual and Bestseller Lists
5. Accessing Perkins Product Information Manual Free and Paid eBooks

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- Perkins Product Information Manual Budget-Friendly Options
- 6. Navigating Perkins Product Information Manual eBook Formats
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 - Interactive Elements Perkins Product Information Manual
- 8. Staying Engaged with Perkins Product Information Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Perkins Product Information Manual
- 9. Balancing eBooks and Physical Books Perkins Product Information Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Perkins Product Information Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Perkins Product Information Manual
 - Setting Reading Goals Perkins Product Information Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Perkins Product Information Manual
 - Fact-Checking eBook Content of Perkins Product Information Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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