

INCH / METRIC TAP DRILL SIZES & DECIMAL EQUIVALENTS

DRILL SIZE	DECIMAL EQUIVALENT	TAP SIZE	DRILL SIZE	DECIMAL EQUIVALENT	TAP SIZE	DRILL SIZE	DECIMAL EQUIVALENT	TAP SIZE
1/64	.0156		10	.1935		59	.9219	1 - 12
1/32	.0312		11	.1960		60	.9375	1 - 14
3/64	.0469		12	.1990		61	.9531	
1/8	.1250		13	.2010	1/4 - 20	62	.9688	
5/64	.0781		14	.2031		63	.9844	1 1/8 - 7
3/16	.1875		15	.2040		64	1.0000	
7/32	.2188		16	.2055	1/4 - 28	1 1/16	1.0469	1 1/8 - 12
1/2	.5000		17	.2090		1 1/8	1.1094	1 1/4 - 7
5/8	.6250		18	.2130		1 1/4	1.1250	1 1/4 - 12
3/4	.7500		19	.2188		1 3/8	1.1719	1 3/8 - 6
7/8	.8750		20	.2210		1 1/2	1.2188	
1	1.0000		21	.2280		1 5/8	1.2500	
			22	.2340		1 3/4	1.2969	1 3/4 - 12
			23	.2380		1 7/8	1.3438	1 1/2 - 6
			24	.2420		2	1.3750	
			25	.2460		2 1/8	1.4219	1 1/2 - 12
			26	.2500			1.5000	
			27	.2570	5/16 - 18			
			28	.2610				
			29	.2656				
			30	.2660				
			31	.2720	5/16 - 24			
			32	.2770				
			33	.2810				
			34	.2812				
			35	.2900				
			36	.2950				
			37	.2969				
			38	.3020				
			39	.3125	3/8 - 16			
			40	.3160				
			41	.3230				
			42	.3281				
			43	.3320				
			44	.3390	3/8 - 24			
			45	.3438				
			46	.3480				
			47	.3580				
			48	.3594				
			49	.3680	7/16 - 14			
			50	.3750				
			51	.3770				
			52	.3860				
			53	.3906	7/16 - 20			
			54	.3970				
			55	.4040				
			56	.4062				
			57	.4130	1/2 - 13			
			58	.4219				
			59	.4375	1/2 - 20			
			60	.4531				
			61	.4688				
			62	.4844	9/16 - 12			
			63	.5000				
			64	.5156	9/16 - 18			
			65	.5312	5/8 - 11			
			66	.5469				
			67	.5625				
			68	.5781	5/8 - 18			
			69	.5938				
			70	.6094				
			71	.6250				
			72	.6406				
			73	.6562	3/4 - 10			
			74	.6719				
			75	.6875	3/4 - 16			
			76	.7031				
			77	.7188				
			78	.7344				
			79	.7500				
			80	.7656	7/8 - 9			
			81	.7812				
			82	.7969				
			83	.8125	7/8 - 14			
			84	.8281				
			85	.8438				
			86	.8594				
			87	.8750	1 - 8			
			88	.8906				
			89	.9062				

METRIC TAP DRILL SIZES		
METRIC TAP	TAP DRILL (mm)	DECIMAL (inch)
M1.6 x 0.35	1.25	.0492
M1.8 x 0.35	1.45	.0571
M2 x 0.4	1.60	.0630
M2.2 x 0.45	1.75	.0689
M2.5 x 0.45	2.05	.0807
M3 x 0.5	2.50	.0984
M3.5 x 0.6	2.90	.1142
M4 x 0.7	3.30	.1299
M4.5 x 0.75	3.70	.1457
M5 x 0.8	4.20	.1654
M6 x 1	5.00	.1968
M7 x 1	6.00	.2362
M8 x 1.25	6.70	.2638
M8 x 1	7.00	.2756
M10 x 1.5	8.50	.3346
M10 x 1.25	8.70	.3425
M12 x 1.75	10.20	.4016
M12 x 1.25	10.80	.4252
M14 x 2	12.00	.4724
M14 x 1.5	12.50	.4921
M16 x 2	14.00	.5512
M16 x 1.5	14.50	.5709
M18 x 2.5	15.50	.6102
M18 x 1.5	16.50	.6496
M20 x 2.5	17.50	.6890
M20 x 1.5	18.50	.7283
M22 x 2.5	19.50	.7677
M22 x 1.5	20.50	.8071
M24 x 3	21.00	.8268
M24 x 2	22.00	.8661
M27 x 3	24.00	.9449
M27 x 2	25.00	.9843
M30 x 3.5	26.50	1.0433
M30 x 2	28.00	1.1024
M33 x 3.5	29.50	1.1614
M33 x 2	31.00	1.2205
M36 x 4	32.00	1.2598
M36 x 3	33.00	1.2992
M39 x 4	35.00	1.3780
M39 x 3	36.00	1.4173

Pipe Drill Tap Guide

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